

Cantilever Shafts

Threaded with Tapped End

Standard

Type	Material	Surface Treatment
FXAB, PFXAB, SFXAB, PHFXAB	S45C Equivalent, SUS304, SCM435 Equivalent	Black Oxide, Electroless Nickel Plating, Electroless Nickel Plating

Dimensions of Wrench Flats when $Y \geq 17$

⚠ This type may have centering holes depending on dimensions.
 ⚠ Please refer to Table 1 to specify dimensions Y and F.
 ⚠ Refer to the table on P.886 for thread undercut dimensions.

Part Number Type	No.	Dg6	1mm Increment			MA (Coarse) Selection	H	W	M (Coarse)	Unit Price								
			Y	F	N					Thread Length Fixed		Thread Length Configurable						
Thread Length Fixed FXAB, PFXAB, SFXAB, PHFXAB	6	6	2-60	5-100	6-12	3	10	8	M 6	FXAB	PFXAB	SFXAB	PHFXAB					
	6A	8								8-16	4	12	10	M 8	FXAB	PFXAB	SFXAB	PHFXAB
	8	10								10-20	4 5 6	14	12	M 10	FXAB	PFXAB	SFXAB	PHFXAB
	8A	12								12-24	5 6 8	16	14	M 12	FXAB	PFXAB	SFXAB	PHFXAB
	10	12	4-75	10-150	6 8 10	4	15	13	M 10	FXAB	PFXAB	SFXAB	PHFXAB					
	10A	13								6 8 10 12	5	14	12	M 12	FXAB	PFXAB	SFXAB	PHFXAB
	12	15								8 10 12 16	6	15	13	M 16	FXAB	PFXAB	SFXAB	PHFXAB
	13	16								8 10 12 16 20	8	16	14	M 20	FXAB	PFXAB	SFXAB	PHFXAB
	15	17										17	14	M 24	FXAB	PFXAB	SFXAB	PHFXAB
	16	18										18	15	M 28	FXAB	PFXAB	SFXAB	PHFXAB
17	17			19	16	M 31	FXAB	PFXAB	SFXAB	PHFXAB								
18	18			20	17	M 36	FXAB	PFXAB	SFXAB	PHFXAB								
20	20			21	18	M 20	FXAB	PFXAB	SFXAB	PHFXAB								
20A	20			22	19	M 16	FXAB	PFXAB	SFXAB	PHFXAB								
22	22			22	19	M 16	FXAB	PFXAB	SFXAB	PHFXAB								
22A	22			23	20	M 16	FXAB	PFXAB	SFXAB	PHFXAB								
25	25			23	20	M 20	FXAB	PFXAB	SFXAB	PHFXAB								
25A	25			24	21	M 16	FXAB	PFXAB	SFXAB	PHFXAB								
30	30			26	22	M 20	FXAB	PFXAB	SFXAB	PHFXAB								
30A	30			27	23	M 16	FXAB	PFXAB	SFXAB	PHFXAB								

Table 1

MA	Y+F
M 3	Y+F ≥ 11.5
M 4	Y+F ≥ 14.0
M 5	Y+F ≥ 16.2
M 6	Y+F ≥ 18.5
M 8	Y+F ≥ 23.5
M 10	Y+F ≥ 28.5
M 12	Y+F ≥ 35.5
M 16	Y+F ≥ 45.0
M 20	Y+F ≥ 55.0

⚠ N is available for Thread Length Configurable Type only.

Stepped

Type	Material	Surface Treatment
FXBB, PFXBB, SFXBB	S45C Equivalent, SUS304	Black Oxide, Electroless Nickel Plating

Dimensions of Wrench Flats when $W < V, Y \geq 17$

⚠ This type may have centering holes depending on dimensions.
 ⚠ Please refer to Table 1 to specify dimensions Y and F.
 ⚠ Refer to the table on P.886 for thread undercut dimensions.

Part Number Type	No.	Dg6	1mm Increment			MA (Coarse) Selection	V	H	W	M (Coarse)	Unit Price					
			Y	F	N						FXBB	PFXBB	SFXBB			
Thread Length Fixed FXBB, PFXBB, SFXBB	6	6	7-60	5-75	3	8	10	8	M 6	FXBB	PFXBB	SFXBB				
	6A	8								4	12	10	M 8	FXBB	PFXBB	SFXBB
	8	10								4 5 6	13	13	M 10	FXBB	PFXBB	SFXBB
	8A	12								5 6 8	14	14	M 12	FXBB	PFXBB	SFXBB
	10	12	10-75	6 8 10	4	15	17	14	M 12	FXBB	PFXBB	SFXBB				
	10A	13								6 8 10 12	16	15	M 16	FXBB	PFXBB	SFXBB
	12	15								8 10 12 16	17	16	M 20	FXBB	PFXBB	SFXBB
	13	16								8 10 12 16 20	18	17	M 24	FXBB	PFXBB	SFXBB
	15	17									19	18	M 28	FXBB	PFXBB	SFXBB
	16	18									20	19	M 31	FXBB	PFXBB	SFXBB
17	17		21	20	M 36	FXBB	PFXBB	SFXBB								
18	18		22	21	M 20	FXBB	PFXBB	SFXBB								
20	20		23	22	M 16	FXBB	PFXBB	SFXBB								
20A	20		24	23	M 16	FXBB	PFXBB	SFXBB								
22	22		26	24	M 20	FXBB	PFXBB	SFXBB								
22A	22		28	26	M 16	FXBB	PFXBB	SFXBB								
25	25		29	27	M 20	FXBB	PFXBB	SFXBB								
25A	25		31	29	M 16	FXBB	PFXBB	SFXBB								
30	30		34	32	M 20	FXBB	PFXBB	SFXBB								
30A	30		36	34	M 16	FXBB	PFXBB	SFXBB								

Table 1

MA	Y+F
M 3	Y+F ≥ 11.5
M 4	Y+F ≥ 14.0
M 5	Y+F ≥ 16.2
M 6	Y+F ≥ 18.5
M 8	Y+F ≥ 23.5
M 10	Y+F ≥ 28.5
M 12	Y+F ≥ 35.5
M 16	Y+F ≥ 45.0
M 20	Y+F ≥ 55.0

⚠ When $W < V$, wrench flats W reaches O.D.V.

Hex

Type	Material	Surface Treatment
LXAB, PLXAB, SLXAB	S45C Equivalent, SUS304	Black Oxide, Electroless Nickel Plating

Dimensions of Wrench Flats when $Y \geq 17$

⚠ Please refer to Table 1 to specify dimensions Y and F. ⚠ Refer to the table below for thread undercut dimensions. ⚠ This type may have centering holes depending on dimensions.

Part Number TYPE	No.	Dg6	1mm Increment			MA (Coarse) Selection	B	(C)	M (Coarse)	Unit Price								
			Y	F	N					Thread Length Fixed		Thread Length Configurable						
Thread Length Fixed LXAB, PLXAB, SLXAB	6	6	2-60	5-100	6-12	3	8	9.2	M 6	FXAB	PFXAB	SFXAB	PHFXAB					
	6A	8								8-16	4	10	11.5	M 8	FXAB	PFXAB	SFXAB	PHFXAB
	8	10								10-20	4 5 6	12	12	M 10	FXAB	PFXAB	SFXAB	PHFXAB
	8A	12								12-24	5 6 8	13	13	M 12	FXAB	PFXAB	SFXAB	PHFXAB
	10	12	4-60	10-100	6 8 10	4	14	16.2	M 12	FXAB	PFXAB	SFXAB	PHFXAB					
	10A	13								6 8 10 12	5	15	17	M 16	FXAB	PFXAB	SFXAB	PHFXAB
	12	15								8 10 12 16	6	16	18	M 20	FXAB	PFXAB	SFXAB	PHFXAB
	13	16								8 10 12 16 20	8	17	19	M 24	FXAB	PFXAB	SFXAB	PHFXAB
	15	17										18	20	M 28	FXAB	PFXAB	SFXAB	PHFXAB
	16	18										19	21	M 31	FXAB	PFXAB	SFXAB	PHFXAB
17	17			20	22	M 36	FXAB	PFXAB	SFXAB	PHFXAB								
18	18			21	23	M 20	FXAB	PFXAB	SFXAB	PHFXAB								
20	20			22	24	M 16	FXAB	PFXAB	SFXAB	PHFXAB								
20A	20			23	25	M 16	FXAB	PFXAB	SFXAB	PHFXAB								
22	22			24	27	M 20	FXAB	PFXAB	SFXAB	PHFXAB								
22A	22			25	28	M 16	FXAB	PFXAB	SFXAB	PHFXAB								
25	25			26	31.2	M 20	FXAB	PFXAB	SFXAB	PHFXAB								
25A	25			27	32	M 16	FXAB	PFXAB	SFXAB	PHFXAB								
30	30			28	36.9	M 20	FXAB	PFXAB	SFXAB	PHFXAB								
30A	30			29	36.9	M 16	FXAB	PFXAB	SFXAB	PHFXAB								

⚠ N is available for Thread Length Configurable Type only.

Ordering Example

Part Number - Y - F - N - MA

FXAB10 - 25 - F18 - N - MA5

PLXNAB12 - 15 - F25 - N12 - MA6

Alterations

Part Number - Y - F - N - MA - (YKC, WSC)

FXAB20 - 20 - F20 - N - MA10 - YKC

Alterations

Y Dimension Tolerance

Four Wrench Flats

Code

Spec.

Changes Y dimension tolerance to ±0.05. Applicable to all types. Ordering Code: YKC

Changes from two wrench flats to four wrench flats. Applicable to Standard and Stepped Types. Ordering Code: WSC

Example

Combination of these app. examples can be selected on our website.

Selection Procedure Details P.87

e-Catalog Search Keyword #MA272 Search

⚠ Enter the search keyword in the search box on e-Catalog. The search result will be shown in "Modular Assembler" area.

Thread Undercut Dimensions

Thread Dia. (M)	Coarse Thread		
	g	r	f
6			4.3-4.9
8	1.5-2.5	0.2-0.6	6.3-6.6
10			8.1-8.3
12	1.5-3.0		9.8-10.1
16		0.2-1.0	13.6-13.8
20	1.5-4.0		17.0-17.2

Cantilever Shafts

Threaded with Threaded Ends

Standard

Type	Material	Surface Treatment
FXAC, FXNAC	S45C Equivalent	Black Oxide
PFXAC, PFXNAC	SUS304	Electroless Nickel Plating
SFXAC, SFXNAC	SUS304	-
PHFXAC	SCM435 Equivalent Hardness: 35 - 40HRC	Electroless Nickel Plating

RoHS

This type may have centering holes depending on dimensions.
Refer to the table on P888 for thread undercut dimensions.

Part Number Type	No.	Dg6	1mm Increment		MA (Coarse) Selection	H	W	M (Coarse)	Unit Price					
			Y	F					N	FXAC	PFXAC	SFXAC		
Thread Length Fixed FXAC PFXAC SFXAC PHFXAC (D≥6)	3	3	-0.002	2-30	3-50	3	7	5	M 3					
	3A	3	-0.008				11	9	M 3					
	4	4					8	6	M 4					
	4A	4					12	10	M 4					
	5	5	-0.004	5-100	5-100	3 4 5	9	7	M 5					
	5A	5	-0.012				13	11	M 5					
	6	6					10	8	M 6					
	6A	6					14	12	M 6					
	8	8	-0.005	2-60	10-20	5 6 8	12	10	M 8					
	8A	8	-0.014				16	14	M 8					
10	10		15				13	M10						
10A	10		20				17	M10						
12	12		17				14	M12						
13	13		18				15	M12						
15	15	-0.006	4-60	20-40	6 8 10 12 (15)	20	17	M12						
16	16	-0.017				21	18	M12						
17	17					22	19	M12						
18	18					23	20	M12						
20	20					26	24	M20						
20A	20					28	26	M20						
22	22					31	27	M20						
22A	22					32	28	M20						
25	25	-0.007				10-100	10-100	10 12 (15) 16 20	26	24	M16			
25A	25	-0.020							28	26	M16			
30	30		31	27	M20									
30A	30		36	32	M16									

MA dimensions with () (M15 and M25) are Fine Thread. Specify MSC instead of MA. N is available for Thread Length Configurable Type only. PHFXAC is applicable to D6 or larger specifications.

Stepped

Type	Material	Surface Treatment
FXBC	S45C	Black Oxide
PFXBC	Equivalent	Electroless Nickel Plating
SFXBC	SUS304	-

RoHS

This type may have centering holes depending on dimensions.
Refer to the table on P888 for thread undercut dimensions.

Part Number Type	No.	Dgs	1mm Increment		MA (Coarse) Selection	V	H	W	M (Coarse)	Unit Price			
			Y	F						FXBC	PFXBC	SFXBC	
Thread Length Fixed FXBC PFXBC SFXBC	3	3	-0.002	7-30	3	5	7	5	M 3				
	3A	3	-0.008			9	11	9	M 3				
	4	4				6	8	6	M 4				
	4A	4					10	12	10	M 4			
	5	5	-0.004	5-100	3 4 5	7	9	7	M 5				
	5A	5	-0.012			11	13	11	M 5				
	6	6				8	10	8	M 6				
	6A	6				12	14	12	M 6				
	8	8	-0.005	7-60	5 6 8	10	12	10	M 8				
	8A	8	-0.014			14	16	14	M 8				
10	10		13			15	13	M10					
12	12		18			20	17	M10					
13	13		15			17	14	M12					
15	15	-0.006	10-100			6 8 10 12 (15)	16	18	15	M12			
16	16	-0.017		18	20		17	M12					
17	17			20	22		19	M12					
18	18			21	23		20	M12					
20	20			24	26		24	M20					
20A	20			26	28		24	M20					
22	22			29	31		27	M20					
22A	22			34	36		32	M20					
25	25	-0.007		10-100	10 12 (15) 16 20 24 (25)		26	28	24	M16			
25A	25	-0.020					28	30	27	M16			
30	30		31			33	30	M20					
30A	30		36			38	34	M16					

MA dimensions with () (M15 and M25) are Fine Thread. Specify MSC instead of MA. When W<V, wrench flats W reaches O.D.V.

Hex

Type	Material	Surface Treatment
LXAC, LXNAC	S45C	Black Oxide
PLXAC, PLXNAC	Equivalent	Electroless Nickel Plating
SLXAC, SLXNAC	SUS304	-

RoHS

This type may have centering holes depending on dimensions.
Refer to the table below for thread undercut dimensions.

Part Number Type	No.	Dg6	1mm Increment		MA (Coarse) Selection	B	(C)	M (Coarse)	Unit Price				
			Y	F					N	LXAC	PLXAC	SLXAC	
Thread Length Fixed LXAC PLXAC SLXAC	3	3	-0.002	2-30	3-50	3	6	6.9	M 3				
	3A	3	-0.008						11	9	M 3		
	4	4							8	6	M 4		
	4A	4					12	10	M 4				
	5	5	-0.004	5-75	5-100	3 4 5	7	8.1	M 5				
	5A	5	-0.012				13	11	M 5				
	6	6					10	8	M 6				
	6A	6					14	12	M 6				
	8	8	-0.005	2-60	12-24	5 6 8	10	11.5	M 8				
	8A	8	-0.014				13	11	M 8				
10	10		15				13	M10					
10A	10		20				17	M10					
12	12		17				14	M12					
13	13		18				15	M12					
15	15	-0.006	4-60	20-40	6 8 10 12	17	19.6	M12					
16	16	-0.017				19	17	M12					
17	17					20	18	M12					
18	18					21	19	M12					
20	20					24	22	M20					
20A	20					26	24	M20					
22	22					31	27	M20					
22A	22					32	28	M20					
25	25	-0.007				10-75	10 12 (15) 16 20	10 12 (15) 16 20	24	27.7	M16		
25A	25	-0.020							26	24	M16		
30	30		31	27	M20								
30A	30		36	32	M16								

MA dimensions with () (M15 and M25) are Fine Thread. Specify MSC instead of MA. N is available for Thread Length Configurable Type only.

Ordering Example

Part Number - Y - F - N - MA

FXAC12 - 25 - F22 - N10 - MA8

LXNAC10 - 30 - F50 - N10 - MA6

Alterations

Part Number - Y - F - N - MA (MSC) - (YKC, WSC)

FXAC10 - 53 - F30 - MSC10 - WSC

Alterations	Y Dimension Tolerance	Four Wrench Flats	Fine Thread																																																																													
Spec.	Changes Y dimension tolerance to ±0.05. Applicable to all types. Ordering Code YKC	Changes from two wrench flats to four wrench flats. Applicable to Standard and Stepped Types. Ordering Code WSC	Changes Thread MA to Fine Thread in the table below. Applicable to all types. Specify MSC instead of MA. Ordering Code MSC8																																																																													
			<table border="1"> <thead> <tr> <th colspan="3">Coarse Thread</th> <th colspan="3">Fine Thread</th> </tr> <tr> <th>Thread Dia. (M, MA)</th> <th>g</th> <th>r</th> <th>Thread Dia. (MSC)</th> <th>g</th> <th>r</th> </tr> </thead> <tbody> <tr> <td>3</td> <td></td> <td></td> <td>3</td> <td></td> <td></td> </tr> <tr> <td>4</td> <td>1.2-1.5</td> <td>0.2-0.3</td> <td>2.9-3.2</td> <td>4</td> <td>1.2-1.5</td> </tr> <tr> <td>5</td> <td></td> <td></td> <td>3.9-4.1</td> <td>5</td> <td>0.2-0.3</td> </tr> <tr> <td>6</td> <td></td> <td></td> <td>4.3-4.9</td> <td>6</td> <td></td> </tr> <tr> <td>8</td> <td>1.5-2.5</td> <td>0.2-0.6</td> <td>6.3-6.6</td> <td>8</td> <td>1.5-2.5</td> </tr> <tr> <td>10</td> <td></td> <td></td> <td>8.1-8.3</td> <td>10</td> <td>0.2-0.6</td> </tr> <tr> <td>12</td> <td>1.5-3.0</td> <td>0.2-1.0</td> <td>9.8-10.1</td> <td>12</td> <td>1.5-3.0</td> </tr> <tr> <td>16</td> <td></td> <td></td> <td>13.6-13.8</td> <td>15</td> <td>0.2-1.0</td> </tr> <tr> <td>20</td> <td>1.5-4.0</td> <td></td> <td>17.0-17.2</td> <td>20</td> <td>1.5-4.0</td> </tr> <tr> <td>24</td> <td></td> <td></td> <td>20.2-20.7</td> <td>25</td> <td></td> </tr> <tr> <td>30</td> <td>2.5-5.0</td> <td>0.2-1.5</td> <td>26.0-26.2</td> <td>30</td> <td>2.5-5.0</td> </tr> </tbody> </table>	Coarse Thread			Fine Thread			Thread Dia. (M, MA)	g	r	Thread Dia. (MSC)	g	r	3			3			4	1.2-1.5	0.2-0.3	2.9-3.2	4	1.2-1.5	5			3.9-4.1	5	0.2-0.3	6			4.3-4.9	6		8	1.5-2.5	0.2-0.6	6.3-6.6	8	1.5-2.5	10			8.1-8.3	10	0.2-0.6	12	1.5-3.0	0.2-1.0	9.8-10.1	12	1.5-3.0	16			13.6-13.8	15	0.2-1.0	20	1.5-4.0		17.0-17.2	20	1.5-4.0	24			20.2-20.7	25		30	2.5-5.0	0.2-1.5	26.0-26.2	30
Coarse Thread			Fine Thread																																																																													
Thread Dia. (M, MA)	g	r	Thread Dia. (MSC)	g	r																																																																											
3			3																																																																													
4	1.2-1.5	0.2-0.3	2.9-3.2	4	1.2-1.5																																																																											
5			3.9-4.1	5	0.2-0.3																																																																											
6			4.3-4.9	6																																																																												
8	1.5-2.5	0.2-0.6	6.3-6.6	8	1.5-2.5																																																																											
10			8.1-8.3	10	0.2-0.6																																																																											
12	1.5-3.0	0.2-1.0	9.8-10.1	12	1.5-3.0																																																																											
16			13.6-13.8	15	0.2-1.0																																																																											
20	1.5-4.0		17.0-17.2	20	1.5-4.0																																																																											
24			20.2-20.7	25																																																																												
30	2.5-5.0	0.2-1.5	26.0-26.2	30	2.5-5.0																																																																											

Thread Undercut Dimensions

Coarse Thread			Fine Thread		
Thread Dia. (M, MA)	g	r	Thread Dia. (MSC)	g	r
3			3		
4	1.2-1.5	0.2-0.3	2.9-3.2	4	1.2-1.5
5			3.9-4.1	5	0.2-0.3
6			4.3-4.9	6	
8	1.5-2.5	0.2-0.6	6.3-6.6	8	1.5-2.5
10			8.1-8.3	10	0.2-0.6
12	1.5-3.0	0.2-1.0	9.8-10.1	12	1.5-3.0
16			13.6-13.8	15	0.2-1.0
20	1.5-4.0		17.0-17.2	20	1.5-4.0
24			20.2-20.7	25	
30	2.5-5.0	0.2-1.5	26.0-26.2	30	2.5-5.0

Cantilever Shafts

Screw Mount with Tapped End

Standard

Type	Material	Surface Treatment
FXHB	S45C Equivalent	Black Oxide
PFXHB	S45C Equivalent	Electroless Nickel Plating
SFXHB	SUS304	-
PHFXHB	SCM435 Equivalent Hardness: 35 - 40HRC	Electroless Nickel Plating

Dimensions of Wrench Flats when $Y \geq 17$

RoHS

Part Number Type	No.	Dg6	1mm Increment		MA (Coarse) Selection	M (Coarse)	H	W	Unit Price						
			Y	F					FXHB	PFXHB	SFXHB	PHFXHB			
FXHB	6	6	-0.004	5-100	3	M 3	10	8							
	6A	6	-0.012				14	12							
	8	8	-0.005		4	M 4	12	10							
	8A	8	-0.014				16	14							
	10	10	-0.006		4 5 6	M 6	15	13							
	10A	10	-0.017				20	17							
	12	12	2-60		10-150	5 6 8	M 8	17	14						
	13	13						18	15						
	15	15				6 8 10	M 10	20	17						
	16	16						21	18						
17	17	4-75		10-150		6 8 10 12	M 12	23	20						
18	18							26	24						
20	20					8 10 12 16	M 8	28	26						
20A	20							31	27						
22	22					10-150	10-150	8 10 12 16 20	M 12	31	27				
22A	22									36	32				
25	25		6 8 10 12		M 16			31	27						
25A	25							36	32						
30	30		8 10 12 16 20		M 12			36	32						
30A	30							40	36						

Stepped

Type	Material	Surface Treatment
FXJB	S45C Equivalent	Black Oxide
PFXJB	S45C Equivalent	Electroless Nickel Plating
SFXJB	SUS304	-

Dimensions of Wrench Flats when $W < V, Y \geq 17$

RoHS

Part Number Type	No.	Dg6	1mm Increment		MA (Coarse) Selection	M (Coarse)	V	H	W	Unit Price					
			Y	F						FXJB	PFXJB	SFXJB			
FXJB	6	6	-0.004	7-60	3	M 3	8	10	8						
	6A	6	-0.012				12	14	12						
	8	8	-0.005		4	M 4	10	12	10						
	8A	8	-0.014				14	16	14						
	10	10	-0.006		4 5 6	M 6	13	15	13						
	10A	10	-0.017				18	20	17						
	12	12	2-60		10-100	5 6 8	M 8	15	17	14					
	13	13						16	18	15					
	15	15				6 8 10	M 10	18	20	17					
	16	16						19	21	18					
17	17	7-60		10-100		6 8 10 12	M 8	20	23	20					
18	18							21	24	26	24				
20	20					8 10 12 16	M 12	24	26	24					
20A	20							26	28	26					
22	22					10-100	10-100	8 10 12 16 20	M 12	26	28	26			
22A	22									29	31	27			
25	25		6 8 10 12 16		M 16			31	31	27					
25A	25							36	36	32					
30	30		8 10 12 16 20		M 12			34	36	32					
30A	30							40	40	36					

When $W < V$, wrench flats W reaches O.D.V.

Hex

Type	Material	Surface Treatment
LXHB	S45C	Black Oxide
PLXHB	Equivalent	Electroless Nickel Plating
SLXHB	SUS304	-

Dimensions of Wrench Flats when $Y \geq 17$

RoHS

Part Number Type	No.	Dg6	1mm Increment		MA (Coarse) Selection	M (Coarse)	B	(C)	Unit Price					
			Y	F					LXHB	PLXHB	SLXHB			
LXHB	6	6	-0.004	5-100	3	M 3	8	9.2						
	8	8	-0.005				10	11.5						
	10	10	-0.014		4 5 6	M 6	13	15						
	12	12	2-60				10-150	5 6 8	M 8	14	16.2			
	13	13			17	19.6								
	15	15			6 8 10	M 10		19	21.9					
	16	16						24	27.7					
	17	17			4-60	10-150		8 10 12 16	M 12	27	31.2			
	18	18								32	36.9			
	20	20						6 8 10 12 16 20	M 16	32	36.9			
22	22	36		40										
25	25	8 10 12 16 20		M 20				40	45					
25A	25							45	50					
30	30		50				55							
30A	30													

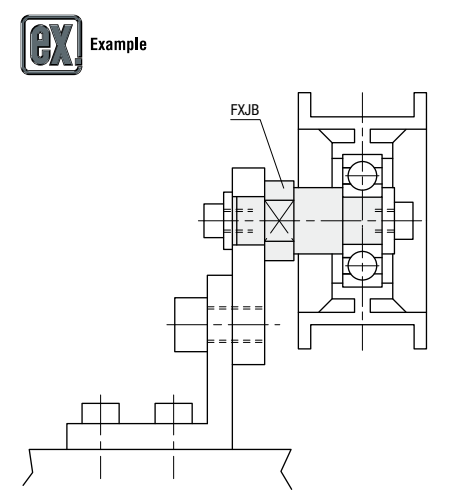
Ordering Example: Part Number - Y - F - MA

Example: FXHB20 - 17 - F25 - MA10
FXJB12 - 24 - F18 - MA6

Alterations Example: Part Number - Y - F - MA - (YKC, WSC, APC)

Example: FXHB25 - 50 - F32 - MA10 - YKC-APC

Alterations	Y Dimension Tolerance	Four Wrench Flats	Adds a Pilot
Code	YKC	WSC	APC
Spec.	Changes Y dimension tolerance to ± 0.05 . Applicable to all types. Ordering Code: YKC	Changes from two wrench flats to four wrench flats. Applicable to Standard and Stepped Types. Ordering Code: WSC	Adds a pilot to the shaft seat. Applicable to all types. Ordering Code: APC



Cantilever Shafts

Screw Mount with Threaded End

Standard

Type	Material	Surface Treatment
FXHC	S45C Equivalent	Black Oxide
PFXHC	S45C Equivalent	Electroless Nickel Plating
SFXHC	SUS304	-

Dimensions of Wrench Flats when $Y \geq 17$

When $D=MA$

⚠ This type may have centering holes depending on dimensions.
 ⚠ Please refer to Table 1 to specify dimensions Y and F.
 ⚠ Refer to the table on the next page for thread undercut dimensions.

RoHS

Part Number Type	No.	Dp6	1mm Increment		MA (Coarse) Selection	M (Coarse)	H	W	Unit Price		
			Y	F					FXHC	PFXHC	SFXHC
FXHC PFXHC SFXHC	6	6	-0.004	5-100	4 5 6	M 3	10	8			
	6A	6	-0.012		5 6 8	M 4	12	10			
	8	8	-0.005		6 8 10	M 6	15	13			
	8A	8	-0.014		6 8 10 12	M 8	17	14			
	10	10	-0.017		8 10 12 (15)	M 10	18	15			
	10A	10	-0.017		10 12 (15) 16	M 12	20	17			
	12	12	-0.006	10-150	6 8 10 12	M 8	17	14			
	12	12	-0.017		8 10 12 (15)	M 10	18	15			
	13	13	-0.017		10 12 (15) 16	M 12	20	17			
	15	15	-0.006		10 12 (15) 16 20	M 8	26	24			
	16	16	-0.017		10 12 (15) 16 20 (25)	M 16	28	26			
	17	17	-0.017		10 12 (15) 16 20 24 (25)	M 12	31	27			
18	18	-0.007	4-75	12 (15) 16 20 24 (25) 30	M 16	36	32				
20	20	-0.020			M 12	28	26				
22	22	-0.007			M 16	31	27				
22A	22	-0.020			M 12	31	27				
25	25	-0.007			M 16	36	32				
25A	25	-0.020			M 12	31	27				
30	30	-0.007		M 20	36	32					
30A	30	-0.020		M 16	36	32					

⚠ MA dimensions with () (M15 and M25) are Fine Thread. Specify MSC instead of MA.

Stepped

Type	Material	Surface Treatment
FXJC	S45C Equivalent	Black Oxide
PFXJC	S45C Equivalent	Electroless Nickel Plating
SFXJC	SUS304	-

Dimensions of Wrench Flats when $W < V, Y \geq 17$

When $D=MA$

⚠ This type may have centering holes depending on dimensions.
 ⚠ Please refer to Table 1 to specify dimensions Y and F.
 ⚠ Refer to the table on the next page for thread undercut dimensions.

RoHS

Part Number Type	No.	Dp6	1mm Increment		MA (Coarse) Selection	M (Coarse)	V	H	W	Unit Price		
			Y	F						FXJC	PFXJC	SFXJC
FXJC PFXJC SFXJC	6	6	-0.004	5-75	4 5 6	M 3	8	10	8			
	6A	6	-0.012		5 6 8	M 4	12	10				
	8	8	-0.005		6 8 10	M 6	14	14				
	8A	8	-0.014		6 8 10 12	M 8	15	14				
	10	10	-0.017		8 10 12 (15)	M 10	16	15				
	10A	10	-0.017		10 12 (15) 16	M 12	18	17				
	12	12	-0.006	7-60	6 8 10 12	M 8	15	14				
	12	12	-0.017		8 10 12 (15)	M 10	16	15				
	13	13	-0.017		10 12 (15) 16	M 12	18	17				
	15	15	-0.006		10 12 (15) 16 20	M 8	24	24				
	16	16	-0.017		10 12 (15) 16 20 (25)	M 16	26	26				
	17	17	-0.017		10 12 (15) 16 20 24 (25)	M 12	29	27				
18	18	-0.007	10-75	12 (15) 16 20 24 (25) 30	M 16	34	36	32				
20	20	-0.020			M 12	34	36					
22	22	-0.007			M 16	34	36					
22A	22	-0.020			M 12	34	36					
25	25	-0.007			M 16	34	36					
25A	25	-0.020			M 12	34	36					
30	30	-0.007		M 20	34	36						
30A	30	-0.020		M 16	34	36						

⚠ MA dimensions with () (M15 and M25) are Fine Thread. Specify MSC instead of MA.
 ⚠ When $W < V$, wrench flats W reaches O.D.V.

Hex

Type	Material	Surface Treatment
LXHC	S45C	Black Oxide
PLXHC	Equivalent	Electroless Nickel Plating
SLXHC	SUS304	-

Dimensions of Wrench Flats when $Y \geq 17$

When $D=MA$

⚠ This type may have centering holes depending on dimensions.
 ⚠ Please refer to Table 1 to specify dimensions Y and F.
 ⚠ Refer to the table below for thread undercut dimensions.

RoHS

Part Number Type	No.	Dp6	1mm Increment		MA (Coarse) Selection	M (Coarse)	B	C	Unit Price		
			Y	F					LXHC	PLXHC	SLXHC
LXHC PLXHC SLXHC	6	6	-0.004	5-100	4 5 6	M 3	8	9.2			
	8	8	-0.005		5 6 8	M 4	10	11.5			
	10	10	-0.014		6 8 10	M 6	13	15			
	12	12	-0.006		6 8 10 12	M 8	14	16.2			
	13	13	-0.017		8 10 12 (15)	M 10	17	19.6			
	15	15	-0.017		10 12 (15) 16	M 10	19	21.9			
	16	16	-0.007	10-100	8 10 12 (15) 16 20	M 12	24	27.7			
	17	17	-0.020		10 12 (15) 16 20	M 12	27	31.2			
	18	18	-0.007		10 12 (15) 16 20 24 (25) 30	M 16	27	31.2			
	20	20	-0.020		12 (15) 16 20 24 (25) 30	M 12	32	36.9			
	25A	25	-0.007			M 20	32	36.9			
	30A	30	-0.020			M 16	32	36.9			

⚠ MA dimensions with () (M15 and M25) are Fine Thread. Specify MSC instead of MA.

Ordering Example

Part Number - Y - F - MA

FXHC12 - 5 - F15 - MA8

LXHC10 - 20 - F35 - MA6

Alterations

Part Number - Y - F - MA(MSC) - (YKC, WSC, APC)

FXHC15 - 20 - F22 - MSC15 - APC

Alterations	YKC	WSC	APC	MSC
Y Dimension Tolerance	YKC	WSC	APC	MSC
Four Wrench Flats	YKC	WSC	APC	MSC
Adds a Pilot	YKC	WSC	APC	MSC
Fine Thread	YKC	WSC	APC	MSC

Spec.

Changes Y dimension tolerance to ± 0.05 .
 ⚠ Applicable to all types.
 Ordering Code YKC

Changes from two wrench flats to four wrench flats.
 ⚠ Applicable to Standard and Stepped Types.
 Ordering Code WSC

Adds a pilot to the shaft seat.
 ⚠ Applicable to all types.
 Ordering Code APC

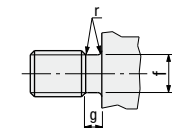
Changes Thread MA to Fine Thread in the table below.
 ⚠ Applicable to all types.
 ⚠ Specify MSC instead of MA.
 Ordering Code MSC12

D	M	APC 06
6	M3	6
8	M4	8
10	M6	10
12	M8	12
13	M8	13
15	M10	15
16	M10	16
17	M10	17
18	M12	18
20	M12	20
22	M12	22
25	M16	25
25A	M12	25
30	M20	30
30A	M16	30

Coarse Thread			Fine Thread		
Thread Dia. (MA)	g	r	Thread Dia. (MSC)	g	r
4	1.2-1.5	0.2-0.3	2.9-3.2	4	1.2-1.5
5			3.9-4.1	5	0.2-0.3
6			4.3-4.9	6	2.9-3.2
8	1.5-2.5	0.2-0.6	6.3-6.6	8	3.9-4.1
10			8.1-8.3	10	4.3-4.9
12			9.8-10.1	12	6.3-6.6
16	1.5-3.0	0.2-1.0	13.6-13.8	15	8.3-8.6
20	1.5-4.0		17.0-17.2	20	9.8-10.7
24			20.2-20.7	25	13.6-13.8
30	2.5-5.0	0.2-1.5	26.0-26.2	30	17.2-18.8
					26.2-28.2

MSC Pitch: M4 0.5, M5 0.75, M6 1.0, M8 1.0, M10 1.0, M12 1.0, M16 1.5, M20 1.5, M25 1.5, M30 1.5

⚠ Thread Undercut Dimensions



Coarse Thread			Fine Thread		
Thread Dia. (MA)	g	r	Thread Dia. (MSC)	g	r
4	1.2-1.5	0.2-0.3	2.9-3.2	4	1.2-1.5
5			3.9-4.1	5	0.2-0.3
6			4.3-4.9	6	2.9-3.2
8	1.5-2.5	0.2-0.6	6.3-6.6	8	3.9-4.1
10			8.1-8.3	10	4.3-4.9
12			9.8-10.1	12	6.3-6.6
16	1.5-3.0	0.2-1.0	13.6-13.8	15	8.3-8.6
20	1.5-4.0		17.0-17.2	20	9.8-10.7
24			20.2-20.7	25	13.6-13.8
30	2.5-5.0	0.2-1.5	26.0-26.2	30	17.2-18.8
					26.2-28.2

Cantilever Shafts

Heavy Load

■ **Features:** This is the highly stable type with a tapped hole mounting on a large base.

Type	Material	Surface Treatment
FXMA	S45C	Black Oxide
PFXMA	Equivalent	Electroless Nickel Plating
SFXMA	SUS304	-

Dimensions of Wrench Flats when Y≥17: 15, 17 or more.

⚠ This type may have centering holes depending on dimensions.

Part Number	Type	No.	Dg6	1mm Increment		Selection	M Coarse	V	H	W	d		m	n	Unit Price		
				Y	F						Ref. Dim.	Tolerance			FXMA	PFXMA	SFXMA
FXMA PFXMA SFXMA	6	6	-0.004 -0.012	4~60	5~75	13 5	M3	8	14	12	5	+0.075	0.7	2			
							M4	10	17	14	7	+0.090	0.9				
	M6	13	21				18	9.6	0.090	1.15	3						
	M8	15	24				21	11.5	0								
	10~100	2 5 8	M8	18	28	25	14.3	0	4								
			M8	20	32	28	16.2	-0.110									
			M8	24	36	32	19	0	1.35	5							
			M8	29	43	38	23.9	0									
			M8	34	50	44	28.6	-0.120	1.65								

⚠ When the pilot hole depth is $\geq Y+F+5$, the pilot for M goes through. Also, when $Mx2 \geq Y+F+5$, M goes through.

Ordering Example: Part Number - Y - F - T

FXMA20 - 20 - F70 - T5
SFXMA12 - 10 - F100 - T2

Type	Material	Surface Treatment
FXMB	S45C	Black Oxide
PFXMB	Equivalent	Electroless Nickel Plating
SFXMB	SUS304	-

Dimensions of Wrench Flats when Y≥17: 15, 17 or more.

⚠ This type may have centering holes depending on dimensions.

Part Number	Type	No.	Dg6	1mm Increment		Selection	M Coarse	V	H	W	Unit Price			Tap Size	Effective Length	Pilot Hole Depth
				Y	F						T	MA (Coarse)	FXMB			
FXMB PFXMB SFXMB	6	6	-0.004 -0.012	4~60	5~75	13 5	M3	8	14	12	3					
							M4	10	17	14	4					
	M6	13	21				18	4 5 6	1.15	3						
	M8	15	24				21	5 6 8								
	10~100	2 5 8	M8	18	28	25	6 8 10	4								
			M8	20	32	28	6 8 10									
			M8	24	36	32	8 10 12	1.35	5							
			M8	29	43	38	8 10 12 16									
			M8	34	50	44	8 10 12 16	1.65								

Please select Y, F and T so that M and MA don't interfere with each other.

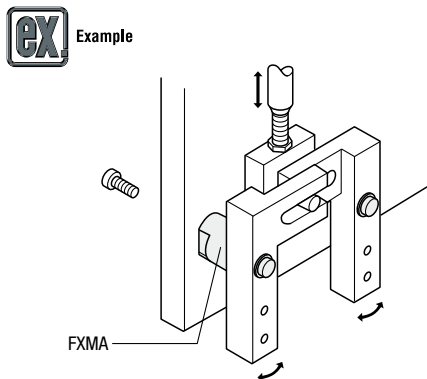
Ordering Example: Part Number - Y - F - T - MA

FXMB20 - 20 - F70 - T5 - MA6
SFXMB12 - 10 - F100 - T2 - MA6

Alterations Example: Part Number - Y - F - T - (SET · SC)

PFXMA15 - 20 - F60 - T8 - SET · SC

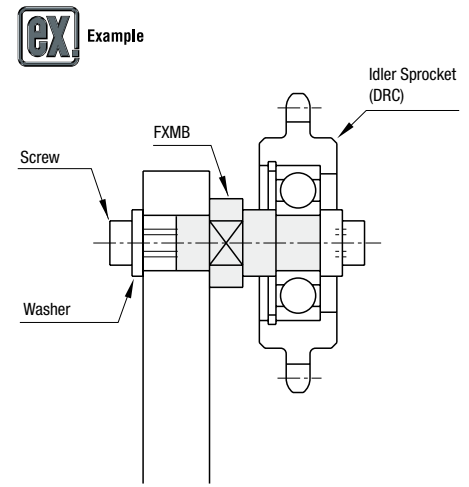
Alterations	Retaining Ring Set	Wrench Flats												
Code	SET	SC												
Spec.	Retaining Ring applicable to each shaft diameter is included. Ordering Code SET Retaining Ring Shape No.=6, 8: E Type Retaining Ring No.10 ~ 30: C Type Retaining Ring Retaining Ring Material	An alteration of wrench flats can be made for a slot hole guide. Ordering Code SC ⚠ For D (Wrench Flats), the tolerance is always positive. ⚠ Y-T≥6												
	<table border="1"> <thead> <tr> <th colspan="2">Cantilever Shafts</th> <th>Retaining Ring</th> </tr> <tr> <th>Material</th> <th>Surface Treatment</th> <th>Material</th> </tr> </thead> <tbody> <tr> <td>S45C</td> <td>Black Oxide</td> <td>Spring Steel</td> </tr> <tr> <td>SUS304</td> <td>Electroless Nickel Plating</td> <td>SUS304-CSP</td> </tr> </tbody> </table>	Cantilever Shafts		Retaining Ring	Material	Surface Treatment	Material	S45C	Black Oxide	Spring Steel	SUS304	Electroless Nickel Plating	SUS304-CSP	
Cantilever Shafts		Retaining Ring												
Material	Surface Treatment	Material												
S45C	Black Oxide	Spring Steel												
SUS304	Electroless Nickel Plating	SUS304-CSP												



Alterations Example: Part Number - Y - F - T - MA - (SC)

PFXMB15 - 20 - F60 - T8 - MA10 - SC

Alterations	Wrench Flats
Code	SC
Spec.	An alteration of wrench flats can be made for a slot hole guide. Ordering Code SC ⚠ For D (Wrench Flats), the tolerance is always positive. ⚠ Y-T≥6



Cantilever Shafts

For Tension

For Idlers, see P1201~.

Retaining Ring

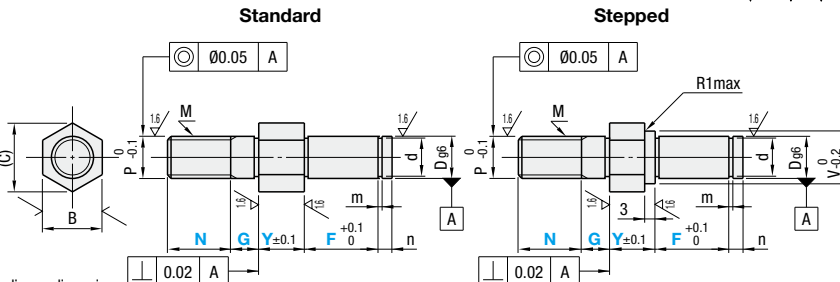


RoHS

D Tolerance (g6)	
6	-0.004 -0.012
8, 10	-0.005 -0.014
12-18	-0.006 -0.017
20-30	-0.007 -0.020

This type may have centering holes depending on dimensions.

Standard		Stepped		Material	Surface Treatment
Thread Length Fixed	Thread Length Configurable	Thread Length Fixed	Thread Length Configurable		
FXXKA	FXNKA	FXLA	FXNLA	S45C	Black Oxide
PFXKA	PFXNKA	PFXXLA	PFXXNLA	Equivalent	Electroless Nickel Plating
SFXKA	SFXNKA	SFXLA	SFXNLA	SUS304	-



Part Number Type	No.	D	1mm Increment			N		P	M (Coarse)	V (Stepped only)	B	(C)	Ref. Dim.	d Tolerance	m	n			
			Y	F	G	Thread Length Fixed	Thread Length Configurable												
Standard Fixed FXXKA PFXKA SFXKA	6	6	5-60	5-100	5-10	9	6-12	6	M 6	8	10	11.5	5	-0.075	0.7	2			
	8	8				12	8-16	8	M 8	10	12	13.9	7	-0.090	0.9	2			
	10	10				15	10-20	10	M10	13	14	16.2	9.6	-0.090	0.9	2			
	12	12				18	12-24	12	M12	15	17	19.6	11.5	0	-0.110	1.15	4		
	13	13								16	12.4	18	14.3						
	15	15								18	15.2	19	21.9						
	16	16	10-150	5-20	30	20-40	20	22	27.5	16.2	0	-0.210	1.35	5					
	17	17					20	27.5	16.2	21					21	19			
	18	18					21	24	27.7	17					20	M20	24	31.2	
	20	20					16	M16	26	27									31.2
	22	22					20	M20	26	27									31.2
	25	25					30	20-40	30	20-40					16	M16	29	30	34.6
	25A	25A	16	M16	29	30					34.6	23.9							
	30	30	20	M20	34	36					41.6	28.6							
	30A	30A	16	M16	29	30	34.6	23.9											

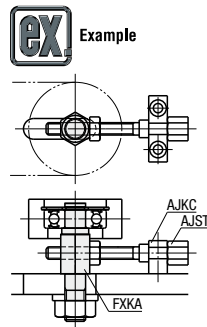
Ordering Example: Part Number - Y - F - G - N
 FXXKA20A - 20 - F12 - G8
 PFXNLA12 - 15 - F21 - G5 - N14

Retaining Ring

No.	Unit Price											
	Standard						Stepped					
	Thread Length Fixed		Thread Length Configurable				Thread Length Fixed		Thread Length Configurable			
6	FXXKA	PFXKA	SFXKA	FXNKA	PFXNKA	SFXNKA	FXLA	PFXXLA	SFXLA	FXNLA	PFXXNLA	SFXNLA
8												
10												
12												
13												
15												
16												
17												
18												
20												
20A												
22												
22A												
25												
25A												
30												
30A												

Alterations Example: Part Number - Y - F - G - N - (YKC, SC, MTC, SET)
 FXNLA12 - 27 - F15 - G7 - N12 - MTC

Alterations	Retaining Ring Set	Y Dimension Tolerance	Wrench Flats	Tapped Hole																														
		YKC	SC	MTC																														
Spec.	Retaining Ring applicable to each shaft diameter is included. Ordering Code SET Applicable to Retaining Ring Type. Retaining Ring Shape No.=6~8: E Type Retaining Ring No.=10~30A: C Type Retaining Ring	Changes Y dimension tolerance to ±0.05. Applicable to all types. Ordering Code YKC	An alteration of wrench flats can be made for a slot hole guide. Applicable to all types. Ordering Code SC	An alteration of a tapped hole made for shaft push/pull. Allows combined use of AJST (P.1463) or AJKC (P.1465). (Configurable dimension Y is limited. Refer to the table below.) Ordering Code MTC																														
		<table border="1"> <thead> <tr> <th>D</th> <th>X</th> <th>M</th> <th>Ymin.</th> </tr> <tr> <th></th> <th></th> <th>Standard</th> <th>Stepped</th> </tr> </thead> <tbody> <tr> <td>6</td> <td>10</td> <td>M 4</td> <td>15 18</td> </tr> <tr> <td>8</td> <td>10</td> <td>M 5</td> <td>16 19</td> </tr> <tr> <td>10</td> <td>10</td> <td>M 6</td> <td>16 19</td> </tr> <tr> <td>12-18</td> <td>15</td> <td>M 8</td> <td>18 21</td> </tr> <tr> <td>20-25A</td> <td>15</td> <td>M10</td> <td>25 28</td> </tr> <tr> <td>30, 30A</td> <td>15</td> <td>M12</td> <td>27 30</td> </tr> </tbody> </table>	D	X	M	Ymin.			Standard	Stepped	6	10	M 4	15 18	8	10	M 5	16 19	10	10	M 6	16 19	12-18	15	M 8	18 21	20-25A	15	M10	25 28	30, 30A	15	M12	27 30
D	X	M	Ymin.																															
		Standard	Stepped																															
6	10	M 4	15 18																															
8	10	M 5	16 19																															
10	10	M 6	16 19																															
12-18	15	M 8	18 21																															
20-25A	15	M10	25 28																															
30, 30A	15	M12	27 30																															



Screw Mount

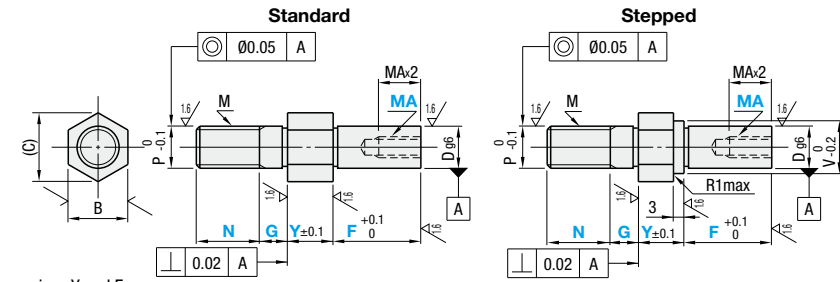


RoHS

D Tolerance (g6)	
6	-0.004 -0.012
8, 10	-0.005 -0.014
12-18	-0.006 -0.017
20-30	-0.007 -0.020

Please refer to Table 1 to specify dimensions Y and F.

Standard		Stepped		Material	Surface Treatment
Thread Length Fixed	Thread Length Configurable	Thread Length Fixed	Thread Length Configurable		
FXXKB	FXNKB	FXLB	FXNLB	S45C	Black Oxide
PFXKB	PFXNKB	PFXXLB	PFXXNLB	Equivalent	Electroless Nickel Plating
SFXKB	SFXNKB	SFXLB	SFXNLB	SUS304	-



Part Number Type	No.	D	1mm Increment			N		P	M (Coarse)	V (Stepped only)	B	(C)	Ref. Dim.	d Tolerance	m	n	Table 1				
			Y	F	G	Thread Length Fixed	Thread Length Configurable														
Standard Fixed FXXKB PFXKB SFXKB	6	6	5-60	5-100	5-10	9	6-12	3	6	M 6	8	10	11.5	5	-0.075	0.7	2	MA			
	8	8				12	8-16	4	8	M 8	10	12	13.9	7	-0.090	0.9	2	M 3			
	10	10				15	10-20	4 5 6	10	M10	13	14	16.2	9.6	-0.090	0.9	2	M 4			
	12	12				18	12-24	5 6 8	12	M12	15	17	19.6	11.5	0	-0.110	1.15	4			
	13	13									16	12.4	18	14.3							
	15	15									18	15.2	19	21.9							
	16	16	10-120	5-20	30	20-40	20	M20	22	27.5	16.2	0	-0.210	1.35	5						
	17	17							20	27.5	16.2					21	21	19			
	18	18							21	24	27.7					17	20	M20	24	31.2	
	20	20							16	M16	26					27					31.2
	22	22							20	M20	26					27					31.2
	25	25							30	20-40	30					20-40	16	M16	29	30	34.6
	25A	25A	16	M16	29	30	34.6	23.9													
	30	30	20	M20	34	36	41.6	28.6													
	30A	30A	16	M16	29	30	34.6	23.9													

Ordering Example: Part Number - Y - F - G - N - MA
 FXXKB20A - 20 - F12 - G8
 FXNKB12 - 15 - F21 - G5 - N14 - MA6

Screw Mount

No.	Unit Price											
	Standard						Stepped					
	Thread Length Fixed		Thread Length Configurable				Thread Length Fixed		Thread Length Configurable			
6	FXXKB	PFXKB	SFXKB	FXNKB	PFXNKB	SFXNKB	FXLB	PFXXLB	SFXLB	FXNLB	PFXXNLB	SFXNLB
8												
10												
12												
13												
15												
16												
17												
18												
20												
20A												
22												
22A												
25												
25A												
30												
30A												

Alterations Example: Part Number - Y - F - G - N - MA - (YKC, SC, MTC, SET)
 FXLB12 - 27 - F15 - G7 - MA6 - MTC

Alterations	Retaining Ring Set	Y Dimension Tolerance	Wrench Flats	Tapped Hole																														
		YKC	SC	MTC																														
Spec.	Retaining Ring applicable to each shaft diameter is included. Ordering Code SET Applicable to Retaining Ring Type. Retaining Ring Shape No.=6~8: E Type Retaining Ring No.=10~30A: C Type Retaining Ring	Changes Y dimension tolerance to ±0.05. Applicable to all types. Ordering Code YKC	An alteration of wrench flats can be made for a slot hole guide. Applicable to all types. Ordering Code SC	An alteration of a tapped hole made for shaft push/pull. Allows combined use of AJST (P.1463) or AJKC (P.1465). (Configurable dimension Y is limited. Refer to the table below.) Ordering Code MTC																														
		<table border="1"> <thead> <tr> <th>D</th> <th>X</th> <th>M</th> <th>Ymin.</th> </tr> <tr> <th></th> <th></th> <th>Standard</th> <th>Stepped</th> </tr> </thead> <tbody> <tr> <td>6</td> <td>10</td> <td>M 4</td> <td>15 18</td> </tr> <tr> <td>8</td> <td>10</td> <td>M 5</td> <td>16 19</td> </tr> <tr> <td>10</td> <td>10</td> <td>M 6</td> <td>16 19</td> </tr> <tr> <td>12-18</td> <td>15</td> <td>M 8</td> <td>18 21</td> </tr> <tr> <td>20-25A</td> <td>15</td> <td>M10</td> <td>25 28</td> </tr> <tr> <td>30, 30A</td> <td>15</td> <td>M12</td> <td>27 30</td> </tr> </tbody> </table>	D	X	M	Ymin.			Standard	Stepped	6	10	M 4	15 18	8	10	M 5	16 19	10	10	M 6	16 19	12-18	15	M 8	18 21	20-25A	15	M10	25 28	30, 30A	15	M12	27 30
D	X	M	Ymin.																															
		Standard	Stepped																															
6	10	M 4	15 18																															
8	10	M 5	16 19																															
10	10	M 6	16 19																															
12-18	15	M 8	18 21																															
20-25A	15	M10	25 28																															
30, 30A	15	M12	27 30																															

