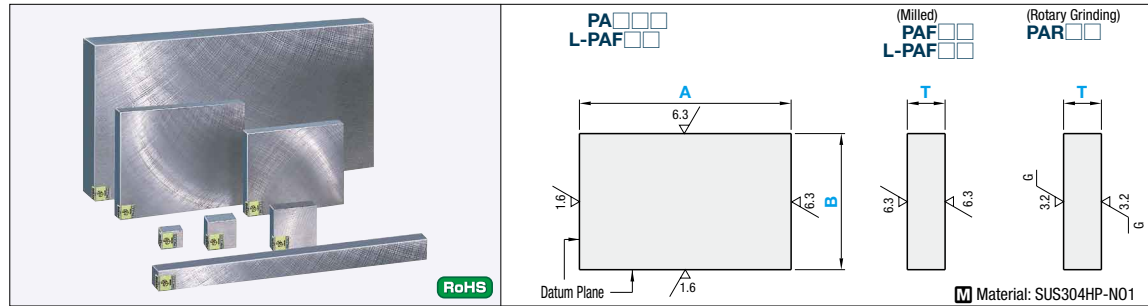
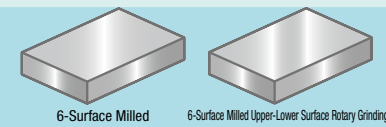


# Configurable Plates - SUS304



(Ex.) For PAFQM-255-100-10  
 A Dimension x Area Unit Price = Price

Type	Upper-Lower Surface Finish	① Plate Thickness Tolerance	② A, B Dimension Tolerance	0.5mm Increment		
				A	B	T
PA (Standard Size)	F (Milled) R (Rotary Grinding)	P Q N M	P Q N M	15-500	10-200	5-50
	L-PA (Large)			200.5-1200	20-1000	5-50

### ① Plate Thickness Tolerance

Upper-Lower Surface Finish	A, B Dimension	P	Q	N	M
F (Milled), R (Rotary Grinding)	550mm or Less	+0.1~+0.3	0~+0.2	±0.1	-0.2~0
	550.5mm or More	+0.1~+0.4	0~+0.3	±0.15	-0.3~0

### ② A, B Dimension Tolerance

Upper-Lower Surface Finish	A, B Dimension	P	Q	N	M
F (Milled), R (Rotary Grinding)	250mm or Less	+0.1~+0.3	0~+0.2	±0.1	-0.2~0
	250.5mm or More	+0.1~+0.6	0~+0.5	±0.25	-0.5~0

### Precision Standards (Max. Value)

Item	Upper-Lower Surface Finish	
	F (Milled)	R (Rotary Grinding)
Thickness Parallelism (per 100mm)	0.05	0.012
Flatness (per 100mm)	T5~7.5	0.1
	T8~15.5	0.07
	T16~25.5	0.05
	T26~50	0.05
Perpendicularity of Datum Plane	0.015 per 100mm	
Circumference Chamfering	Standard	C0.2~C0.5
	Narrow / Large	C0.1 Fine Chamfering



Ordering Example  
 Part Number: Type - Upper-Lower Surface Finish - Plate Thickness Tolerance - A, B Dimension Tolerance - A - B - T  
 Example: PA - F - Q - M - 255 - 136 - 18

Alterations  
 Part Number - A - B - T - (CSC, CBC, CCA... etc.)  
 PARNM - 300 - 155 - 20 - CSC

Alterations	Circumference Chamfering	Corner Cut																								
	<p>Code: CSC</p> <p>Spec: Reduce the circumference chamfering dimension. Standard C0.2 ~ C0.5 → C0.1 or Less. Applicable to Standard Size (PA□□□) only.</p>	<p>Code: (See below)</p> <p>Spec: Increase the circumference chamfering dimension.</p> <table border="1"> <thead> <tr> <th>Size</th> <th>Standards</th> <th>Modified Value</th> <th>Code</th> </tr> </thead> <tbody> <tr> <td>Standard</td> <td>C0.2~C0.5</td> <td>C0.5~C1.0</td> <td>CBC</td> </tr> <tr> <td></td> <td></td> <td>C0.2~C0.5</td> <td>CBB</td> </tr> <tr> <td>Narrow / Large</td> <td>C0.1 Fine Chamfering</td> <td>C0.5~C1.0</td> <td>CBC</td> </tr> <tr> <td></td> <td></td> <td>C1.0~C1.5</td> <td>CBD</td> </tr> <tr> <td></td> <td></td> <td>C1.5~C2.0</td> <td>CBE</td> </tr> </tbody> </table>	Size	Standards	Modified Value	Code	Standard	C0.2~C0.5	C0.5~C1.0	CBC			C0.2~C0.5	CBB	Narrow / Large	C0.1 Fine Chamfering	C0.5~C1.0	CBC			C1.0~C1.5	CBD			C1.5~C2.0	CBE
Size	Standards	Modified Value	Code																							
Standard	C0.2~C0.5	C0.5~C1.0	CBC																							
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		C1.0~C1.5	CBD																							
		C1.5~C2.0	CBE																							

Part Number	A	B	T	5	5.5-6	6.5-8	8.5-10	10.5-12	12.5-15	15.5-20	20.5-25	25.5-30	30.5-35	35.5-40	40.5-45	45.5-50		
PAF□□	15 ~ 50	10 ~ 19.5	5 ~ 50															
	50.5~ 100																	
	100.5~ 150																	
	20.5~ 50																	
	50.5~ 75	20~25	5 ~ 50															
	75.5~ 100																	
	100.5~ 250																	
	250.5~ 350																	
	25.5~ 50	25.5~40	5 ~ 50															
	50.5~ 75																	
	75.5~ 100																	
	100.5~ 200																	
	200.5~ 500	40.5~60	5 ~ 50															
	40.5~ 50																	
	50.5~ 75																	
	75.5~ 100																	
	100.5~ 200	60.5~80	5 ~ 50															
	200.5~ 500																	
	40.5~ 50																	
	50.5~ 75																	
75.5~ 100	80.5~100	5 ~ 50																
100.5~ 200																		
200.5~ 500																		
100.5~ 125																		
125.5~ 200	100.5~125	5 ~ 50																
200.5~ 500																		
125.5~ 200																		
200.5~ 500																		
125.5~ 200	125.5~150	5 ~ 50																
200.5~ 500																		
150.5~ 200																		
200.5~ 500																		
160.5~ 200	150.5~160	5 ~ 50																
200.5~ 500																		
160.5~ 200																		
200.5~ 500																		
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200.5~ 500																		
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200.5~ 500																		

Part Number	A	B	T	5	5.5-6	6.5-8	8.5-10	10.5-12	12.5-15	15.5-20	20.5-25	25.5-30	30.5-35	35.5-40	40.5-45	45.5-50	
PAR□□	15 ~ 50	10 ~ 19.5	5 ~ 50														
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