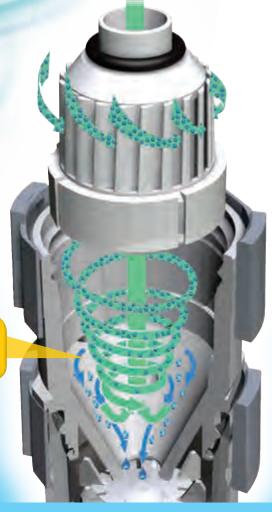


# Introducing the high-speed cyclone type water separator!

# -Cyclone PAT. PEND.



Removing water droplets using high-speed cyclone



Superior water separation performance

Half the size and over 99% Note water separation ratio compared to other devices. Note: According to Koganei measurement standards.

Cyclone system

High-speed cyclone water separator uses the power of centrifugal separation (patent pending).

Maintainability improved

Maintenance free because element is not used.

Select NO type or NC type auto drain.

Wide range of flow rates

Excellent water separation performance in a wide range of flow rates.

Compatible in a wide range of environments

Specifications for ozone resistance, NCU specifications (copper free) compatible as standard.



**CAUTION** Read the handling instructions and precautions on page **5** before using this product.



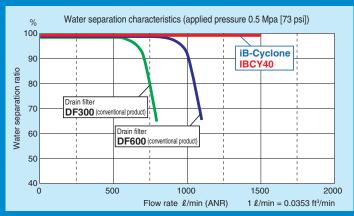
- Having trouble removing water in piping
- Changing elements and other maintenance is difficult.



Koganei provides solutions to user problems with iB-Cyclone, which delivers new value.

The iB-Cyclone uses a high-speed cyclonic system to maintain water separation rates even if flow is increased. Separation performance is always steady from small to large flow rates.



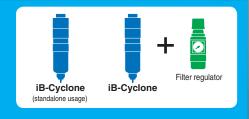


\*Water separation compared with Koganei drain filter (reference).

## iB-Cyclone application example

- Removing water in sub-lines and from various equipment
- Removing primary-side water from filters and regulators
- Pre-processing air supply going to membrane dryer
- Removing water from equipment extremities

\* Air used must be free from oil and solids for iB-Cyclone use.



#### **Variations and Options**

IBCY30



IBCY40



IBCY50





NO (Normally open) NC (Normally closed)



Drain cock with fitting



# Pressure gauge

G1-40-G3-40



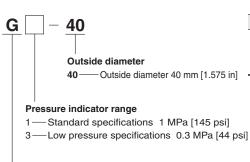


#### **Symbol**



#### **Order codes**

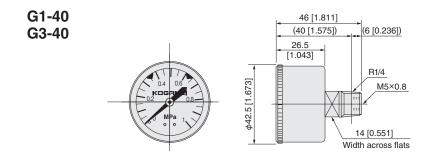
Pressure gauge



#### **Specifications**

Item		Model	G1-40	G3-40		
Medium			А	ir		
Port size			R1/4 (M	5×0.8)		
Pressure indica	tor range	MPa [psi]	0 to 1.0 [0 to 145]	0 to 0.3 [0 to 44]		
Accuracy			F.S.:	±3%		
Outside diamete	er	mm [in]	40 [1	.575]		
Maximum opera	ating pressure	MPa [psi]	0.93 [135]	0.25 [36]		
Operating temperat	ture range (atmosphere and media)	°C [°F]	5 to 60 [41 to 140]	(non-condensation)		
Mass		kg [lb]	0.09	[0.20]		
	Case		AE	3S		
Materials	Connection port thread		Bra	ass		
	Bourdon tube		Brass			

#### Pressure gauge dimensions mm [in]



#### Handling instructions and precautions





Pressure gauges are precision devices. Be careful of impacts and vibrations.

#### Mounting and piping

During mounting and piping operations, do not grab the pressure gauge body to tighten. For tightening, always use a wrench on the piping connection port's square portion. Use a tightening torque of 3.0 to 5.0N·m [2.21 to 3.69 ft·lbf] if the pressure gauges are mounted on the pressure port plate with Rc1/4.

#### Preset marker

You can set the preset marker. Rotate the cover ring to first set the low pressure and then set the high pressure.



# Pressure gauge

#### G1S-40-G3S-40

Stainless steel Bourdon tube pressure gauge.

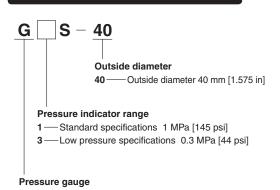




#### **Symbol**



#### **Order codes**



#### **Specifications**

Item	Model	G1S-40	G3S-40			
Media		Air, N <sub>2</sub> , O <sub>2</sub> , O	CO <sub>2</sub> , He, Ar			
Port size		R1	/4			
Pressure indicator range	MPa [psi]	0 to 1.0 [0 to 145]	0 to 0.3 [0 to 44]			
Accuracy		F.S. ±	2.5%			
Outside diameter	mm [in]	42.5 [1	1.673]			
Maximum operating pressure	MPa [psi]	0.93 [135]	0.25 [36]			
Operating temperature range	°C [°F]	5 to 60 [41 to 140] (	60 [41 to 140] (non-condensation)			
Mass	kg [lb]	0.091 [	0.201]			

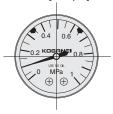
#### **Materials**

Name	Materials
Case	SPCC (painted black)
Connection port thread	SUS316
Bourdon tube	SUS316
Clear cover	Plastic (PC)

#### Pressure gauge dimensions mm [in]



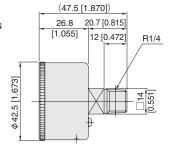
Standard specifications 1 MPa [145 psi]



#### ●G3S-40

Low pressure specifications 0.3 MPa [44 psi]





#### Handling instructions and precautions





Pressure gauges are precision devices. Be careful of impacts and vibrations.

#### Mounting and piping

During mounting and piping operations, do not grab the pressure gauge body to tighten. For tightening, always use a wrench on the piping connection port's square portion. Use a tightening torque of 3.0 to 5.0N•m [2.21 to 3.69 ft•lbf] if the pressure gauges are mounted on the pressure port plate with Rc1/4.

#### Preset marker

You can set the preset marker. Rotate the cover ring to first set the low pressure and then set the high pressure.









No reflux valve is attached





#### Product feature

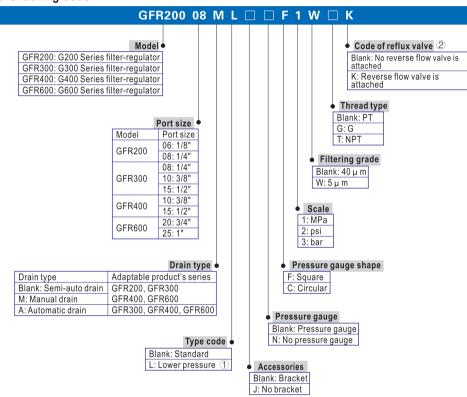
- 1. Embedded square pressure gauge is used to save installation space. (External circular pressure gauge is also optional).
- 2. The pressed-in self-locking mechanism can prevent the abnormal movement of the set pressure caused by external interfere
- 3. Balanced design is adopted for the pressure adjustment mechanism
- 4. In addition to standard type, lower pressure type is optional (The highest adjustable pressure is 0.4MPa).
- 5. Unique diversion structure spins the air flowing through to effectively sparate the liquid from the air and reliabily filter the solid grain.
- 6. The filtering grade includes 5  $\mu$  m and 40  $\mu$  m
- 7. Three drain types are available: manual drain, semiauto drain and automatic drain.
- 8. The bracket can be selected for installation

#### Specification

Model	GFR200-06	GFR200-08	GFR300-08	GFR300-10	GFR300-15	GFR400-10	GFR400-15	GFR600-20	GFR600-25				
Fluid		Air											
Port size	1/8"	1/8" 1/4" 1/4" 3/8" 1/2" 3/8" 1/2" 3/4" 1											
Filtering grade		40 μ m or 5 μ m											
Pressure range	Semi-a	Semi-auto and automatic drain:0.15~0.9MPa(20~130psi);Manual drain:0.05~0.9MPa(7~130psi)											
Max. pressure		1.0MPa(145psi)											
Proof pressure				1.	5MPa(215p	si)							
Temperature range					-5~70°C								
Capacity of drain bowl	10	CC		40CC		80	CC	230	CC				
Weight	22	0g		500g		100	30g	240	)0g				

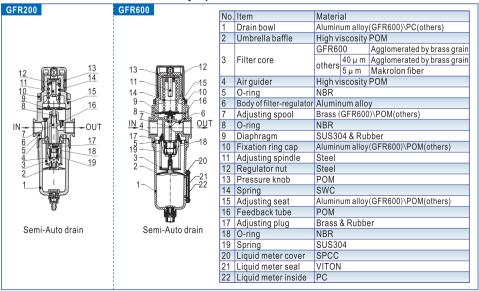
1) PT thread, G thread and NPT thread are available.

#### Ordering code



① The maximum work pressure of lower pressure type is 0.4MPa(58psi). ② Please refer to page 146 for details of reflux valve.

#### Inner structure and material of major parts



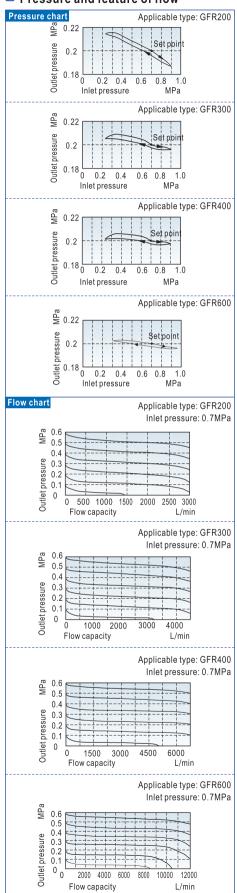




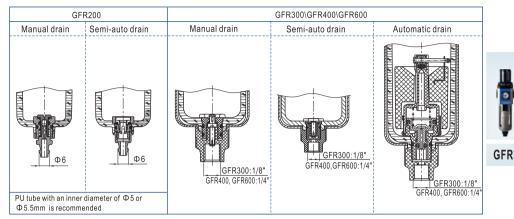


#### **GFR Series**

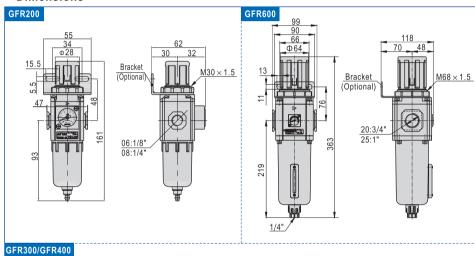
#### Pressure and feature of flow



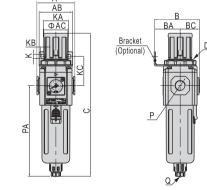
#### Selection of drain mode



#### Dimensions



# A AB



Model\Item	Α	A	В	AC		В	E	ЗА	В	3	С		D	
GFR300-08	60	53	3	38		72	4	11	31		225	.5	M4	0x1.5
GFR300-10	60	53	3	38		72	4	11	31		225	.5	M4	0x1.5
GFR300-15	60	50	3	38		72	4	11	31		225	.5	M4	0x1.5
GFR400-10	80	72	2	52	Ī	90	Į	50	40	)	270	.5	M5	5x2.0
GFR400-15	80	72	2	52		90	Ę	50	40	)	270	.5	М5	5x2.0
Model\Item	K		ΚA	١	k	ίB		KC		Р		PA		Q
GFR300-08	6.5		40		8		Ī	46		1/4	4"	14	3	1/8"
GFR300-10	6.5		40		8		Ī	46		3/	8"	14	3	1/8"
GFR300-15	6.5		40		8		Ī	46		1/:	2"	14	3	1/8"
GFR400-10	8.5		52		1	1	ı	53		3/	8	16	6.5	1/4"
GFR400-15	8.5		52		1	1	Ī	53		1/:	2"	16	6.5	1/4"
							Ī							

#### Regulating way

The use of GFR series regulators is the same as the SDR series, please refer to Page 164 for details.



# **AITTAC**





#### Symbol



#### Product feature

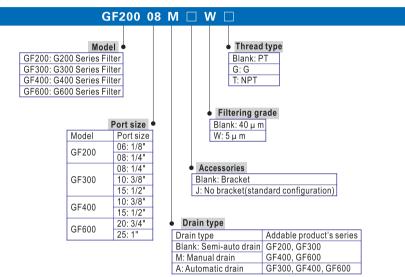
- Unique diversion structure spins the air flowing through to effectively separate the liquid from the air and reliably filter the solid grain.
- It has low pressure loss, high efficiency in separating water and large drain bowl capacity.
- 3. Filtering grade includes 5  $\mu$  m and 40  $\mu$  m (Optional). 4. Three drain types are available: manual drain,
- 4. Three drain types are available: manual drain, semi-auto drain and automatic drain.
- 5. The bracket can be selected for installation.

#### Specification

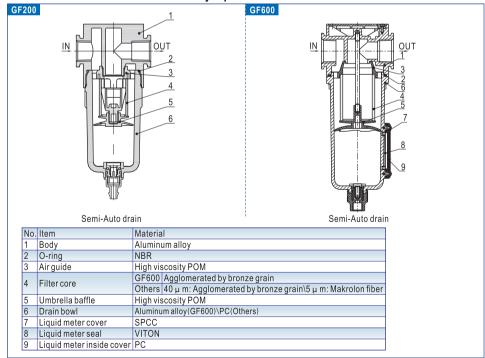
Model	GF200-06	GF200-08	GF300-08	GF300-10	GF300-15	GF400-10	GF400-15	GF600-20	GF600-25			
Fluid					Air							
Port size	1/8"	1/4"	1/4"	3/8"	1/2"	3/8"	1/2"	3/4"	1"			
Filtering grade		40 μ m or 5 μ m										
Pressure range	Semi-a	Semi-auto and automatic drain:0.15~0.9MPa(20~130psi);Manual drain:0.05~0.9MPa(7~130psi)										
Proof pressure				1.	5MPa(215p:	si)						
Temperature range					-5~70°C							
Capacity of drain bowl	10	CC		40CC		80	CC	230	OCC			
Weirht	13	5g		360g		68	0g	144	40g			

1) PT thread, G thread and NPT thread are available.

#### Ordering code

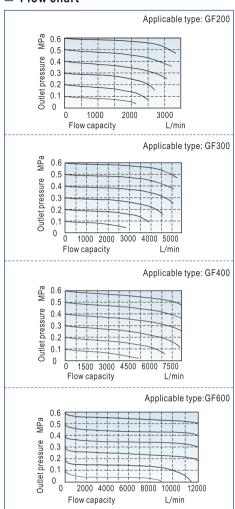


#### Inner structure and Material of major parts



#### **GF Series**

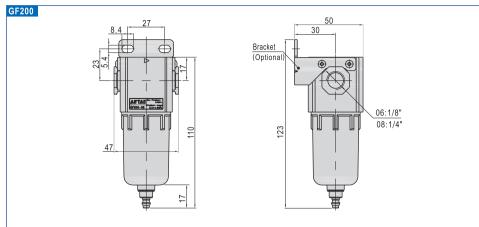
#### Flow chart

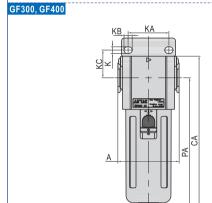


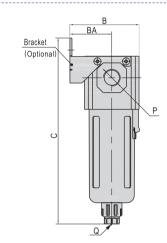
#### Selection of drain mode

GF series drain mode is the same as the GFR series, please refer to the specific P139.

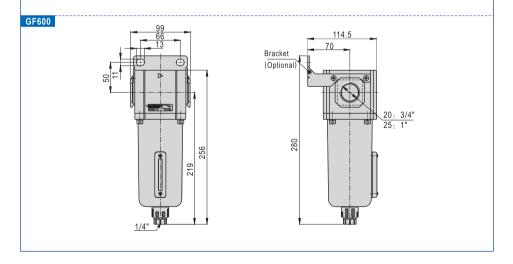
#### Dimensions







Model\Item	Α	В	BA	С	CA	K	KA	KB	KC	Р	PA	Q
GF300-08	60	67.5	41	182	164	6.5	40	8	27	1/4"	143	1/8"
GF300-10	60	67.5	41	182	164	6.5	40	8	27	3/8"	143	1/8"
GF300-15	60	67.5	41	182	164	6.5	40	8	27	1/2"	143	1/8"
GF400-10	80	85.5	50	208	191.5	8.5	55	11	33.5	3/8"	166.5	1/4"
GF400-15	80	85.5	50	208	191.5	8.5	55	11	33.5	1/2"	166.5	1/4"





GF





#### Symbol

No Reverse Flow valve is attached Reverse Flow valve is attached





#### Product feature

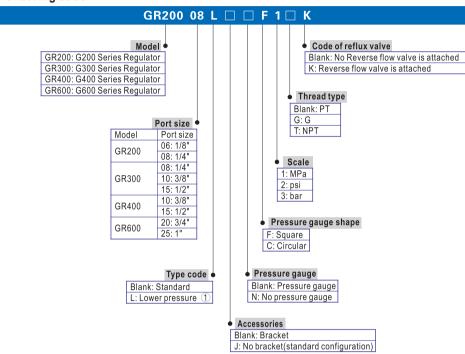
- 1. Embedded square pressure gauge is used to save installation space. (External circular pressure gauge is also optional).
- 2. The pressed-in self-locking mechanism can prevent the abnormal movement of the set pressure caused by external interfere.
- 3. Balanced design is adopted for the pressure adjustment mechanism.
- 4. In addition to panel installation, the bracket is optional for installation.
- 5. In addition to standard type, lower pressure type is optional (the highest adjustable pressure is 0.4MPa).

#### Specification

Model	GR200-06	GR200-08	GR300-08	GR300-10	GR300-15	GR400-10	GR400-15	GR600-20	GR600-25			
Fluid					Air							
Port size	1/8"	1/4"	1/4"	3/8"	1/2"	3/8"	1/2"	3/4"	1"			
Pressure range		0.05~0.9MPa(7~130psi)										
Max. pressure		1.0MPa(145psi)										
Proof pressure				1.	5MPa(215p:	si)						
Temperature range		−20~70°C										
Weight	160g 350g 720g 1700g							00g				
(A.B.T.II.   L.G.II.	LUDTU											

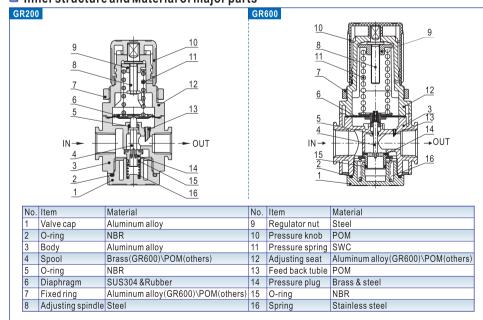
1) PT thread, G thread and NPT thread are available.

#### Ordering code



1 The maximum work pressure of lower pressure type is 0.4MPa(58psi). 2 Please refer to page 146 for details of reflux valve.

#### Inner structure and Material of major parts

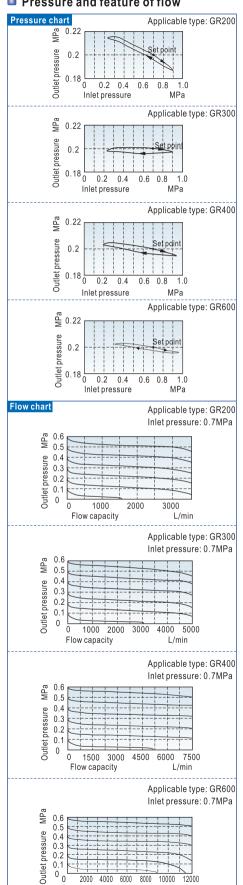




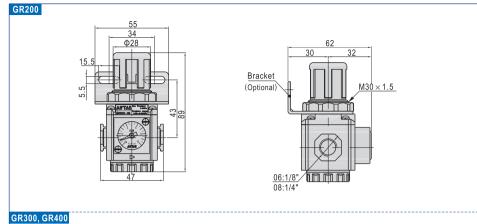


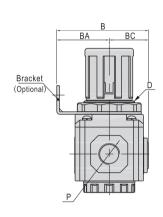
#### **GR Series**

#### Pressure and feature of flow

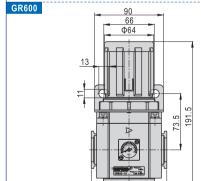


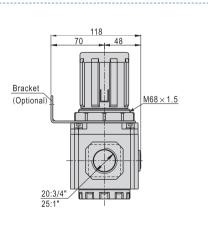
#### Dimensions





Model\Item	Α	AB	AC	В	ВА	ВС	С	D	K	KA	KB	KC	Р
GR300-08	60	53	38	72	41	31	112.5	M40x1.5	6.5	40	8	46	1/4"
GR300-10	60	53	38	72	41	31	112.5	M40x1.5	6.5	40	8	46	3/8"
GR300-15	60	53	38	72	41	31	112.5	M40x1.5	6.5	40	8	46	1/2"
GR400-10	80	72	52	90	50	40	140.5	M55x2.0	8.5	55	11	53	3/8"
GR400-15	80	72	52	90	50	40	140.5	M55x2.0	8.5	55	11	53	1/2"





#### Regulating way

The use of GR series regulators is the same as the SDR series, please refer to Page 164 for details.



GR

Flow capacity





#### Symbol



#### Product feature

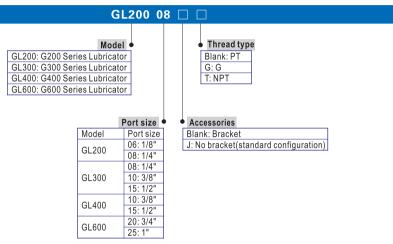
- 1. The structure of oil dripping adopts gap seal type, which makes the adjustment of oil supply more reliable.
- 2. Oil feed ring can only make one full turn. The quantity of oil supply basically takes on linear distribution. The quantity of oil supply can be generally calculated according to the position of graduation ring.
- 3. Special drip nozzle structure will produce negative pressure in oil dripping outlet and the mist flow is
- 4. Filling of oil while the lubricator is under pressure is made possible, and the oil bowl is large;
- 5. The bracket can be selected for installation.

#### Specification

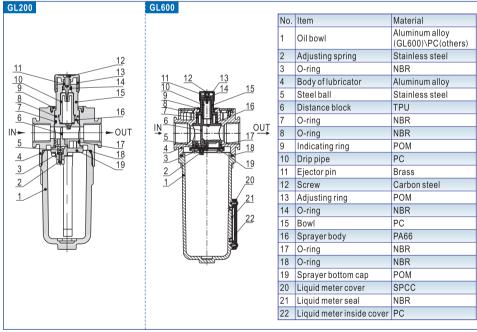
Model	GL200-06	GL200-08	GL300-08	GL300-10	GL300-15	GL400-10	GL400-15	GL600-20	GL600-25			
Fluid					Air							
Port size	1/8"	1/4"	1/4"	3/8"	1/2"	3/8"	1/2"	3/4"	1"			
Pressure range		0.05~0.9MPa(7~130psi)										
Proof pressure		1.5MPa(215psi)										
Temperature range		−5~70°C										
Recommended lubricant				ISO V	G 32 or equi	valent						
Capacity of oil bowl	25	CC	75CC			160	OCC	380CC				
Weight	130g 360g 670g 1300						00g					

1) PT thread, G thread and NPT thread are available.

#### Ordering code



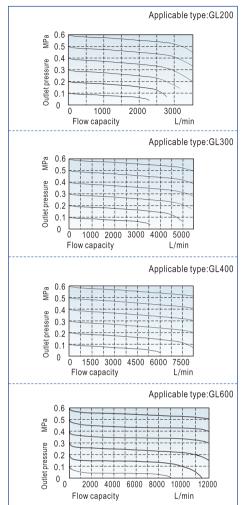
#### Inner structure and Material of major parts



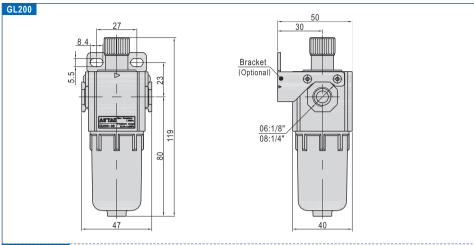
144

#### **GL** Series

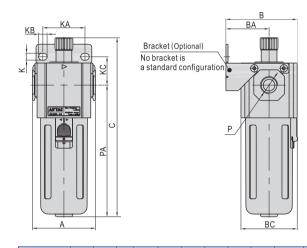
#### Flow chart



#### Dimensions

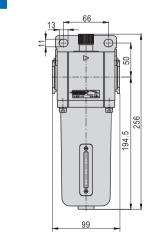


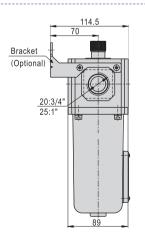
#### GL300/GL400



Model\Item	Α	В	BA	BC	С	K	KA	KB	KC	Р	PA
GL300-08	60	68	41	53.5	169	6.5	40	8	27	1/4"	125
GL300-10	60	68	41	53.5	169	6.5	40	8	27	3/8"	125
GL300-15	60	68	41	53.5	169	6.5	40	8	27	1/2"	125
GL400-10	80	85.5	50	71	190	8.5	55	11	33.5	3/8"	142
GL400-15	80	85.5	50	71	190	8.5	55	11	33.5	1/2"	142

#### GL600







GL

#### GA series of gas-distribution block

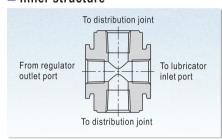


# ■ Product feature

GA

- It is installed between G series regulator (or filter & regulator) and G series Lubricator. The air flow is divided by the device that one enters Lubricator to supply oil for lubrication and the other (the second way) directly enters the equipment.
- Several kinds of bracket can be selected to connect regulator and lubricator. Optional brackets are type T, type L and type U.

#### Inner structure



#### Specification

Model	GA200-06	GA200-08	GA300-08	GA300-10	GA400-10	GA400-15	GA600-20	GA600-25			
Fluid				Α	ir						
Port size	1/8"	1/4"	1/4"	3/8"	3/8"	1/2"	3/4"	1"			
Way number		Four									
Pressure range		0~0.9MPa(0~130psi)									
Proof pressure		1.5MPa(215psi)									
Temperature range	−20~70°C										

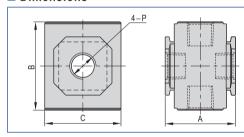
1 PT thread, G thread and NPT thread are available.

#### Ordering code

#### GA200 08 🗆 Thread type Model GA200: 200 Series gas-distribution block Blank: PT G: G GA300: 300 Series gas-distribution block T: NPT GA400: 400 Series gas-distribution block GA600: 600 Series gas-distribution block Port size Model Port size 06: 1/8" 200 Series 08: 1/4" 08: 1/4" 300 Series 10: 3/8" 10: 3/8" 400 Series 15: 1/2" 20: 3/4" 600 Series 25: 1"

Note: When it is used with F.R.L. combination, extra mounting bracket is need. Please refer to below for order detail.

#### Dimensions



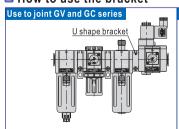
Model\Ite	m	Α	В	С	P
GA200	06	28.5	36	30	1/8"
GAZUU	08	28.5	36	30	1/4"
GA300	08	35	44	38	1/4"
	10	35	44	38	3/8"
GA400	10	42	52	52	3/8"
GA400	15	42	52	52	1/2"
GA600	20	60	76	68	3/4"
GAGUU	25	60	76	68	1"

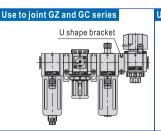
#### Joint accessories——Bracket

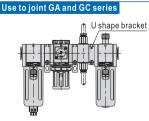
#### How to select the bracket

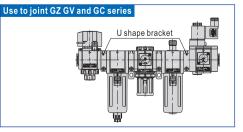
Bracket name	Code	Photo	)	Adap	t accessories m	odel
	GA200T-P1			GV200	GZ200	GA200
T shape bracket	GA300T-P1			GV300	GZ300	GA300
i silape biacket	GA400T-P1			GV400	GZ400	GA400
	GA600T-P1	7007	-	-	_	GA600
	GA200L-P1		10	GV200	GZ200	GA200
L shape bracket	GA300L-P1			GV300	GZ300	GA300
L Shape bracket	GA400L-P1			GV300	GZ400	GA400
	GA600L-P1	The same of the sa	The same of	_	_	GA600
	GA200U-P1	-		GV200	GZ200	GA200
U shape bracket	GA300U-P1			GV300	GZ300	GA300
O Shape blacket	GA400U-P1			GV400	GZ400	GA400
	GA600U-P1			_	_	GA600

#### How to use the bracket









Airtac

# A

# Preparation unit——A、B Series

#### Production's series



#### Installation and application

- 1. Check whether the components have been damaged during transportation before installing and using.
- 2. Pay attention to whether the flow direction of air (notice "→" direction) and thread type are correct.
- 3. Please notice whether installation condition accords with technical requirements (such as "working pressure" and "applied temperature range").
- 4. The medium used or installation environment shall be noticed. The matters with chlorine, carbon compound, aromatic compound and oxidizing acid and alkali shall be avoided to prevent the damage of bowl and oil bowl.
- 5. Regularly clean or change filter core. Lubricators and regulators shall be in descending order.
- 6. Keep dust away. The dust cover shall be installed in intake and outlet when the device is dismantled and stored.

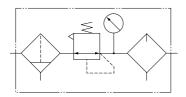
4

# **F.R.L. COMBINATIONS**

# C150, C200, C300, C400, C600

- An easy-mounting and easy-maintenance modular type.
- Many combinations of body sizes and port sizes.
- Full range of accessories and options with priority on performance.

#### **Symbol**



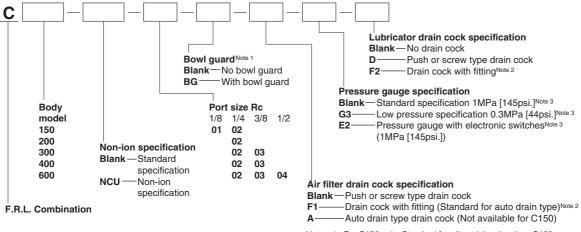


#### **Specifications**

Item	Model	C150	C200	C300	C400	C600				
Media			Air							
Port size	Rc	1/8, 1/4	1/4	1/4, 3/8	1/4, 3/8	1/4, 3/8, 1/2				
Filtration rating	μm		5							
Pressure setting range	MPa [psi.]			0.05~0.8	3 [7~120]					
Maximum operating press	ure MPa [psi.]			0.93	[135]					
Proof pressure	MPa [psi.]			1.47	[213]					
Operating temperature range (atmosph	ere and media) °C [°F]			5~60 [4	1~140]					
Air filter drain capacity	cc [in.3]	15 [0.92]	55 [3	3.36]		90 [5.49]				
Oil capacity for lubricator	cc [in.3]	25 [1.53]	85 [5	5.19]		160 [9.76]				
Recommended lubrication	on	Turbine oil Class 1 [ISO VG32] or equivalents.								
Mass (with kg [lb]	Standard	0.70 [1.54] (0.72 [1.59]) <sup>Note</sup>	1.16 [2.56]	1.20 [2.65]	1.43 [3.15]	1.51 [3.33]				
pressure gauge) kg [lb]	Auto drain type		1.19 [2.62]	1.23 [2.71]	1.46 [3.22]	1.54 [3.40]				
Materials	Body	Aluminum die-casting	Aluminum die-casting Zinc die-casting	Zinc die-casting	Aluminum die-casting Zinc die-casting	Aluminum die-casting				
	Bowl	Polycarbonate								
	Air filter	F150	F300	F300	F600	F600				
Models of components	Regulator	R150	R150	R300	R300	R600				
	Lubricator	L150	L300	L300	L600	L600				
	Bracket			D me	odule					
Standard attachments	Air filter	Push type drain cock		Screw	type drain cock, bowl	guard				
Otanidard attachments	Regulator		Pre	ssure gauge G1-40	( φ 40×1MPa [145ps	ii.])				
	Lubricator	_			Bowl guard					

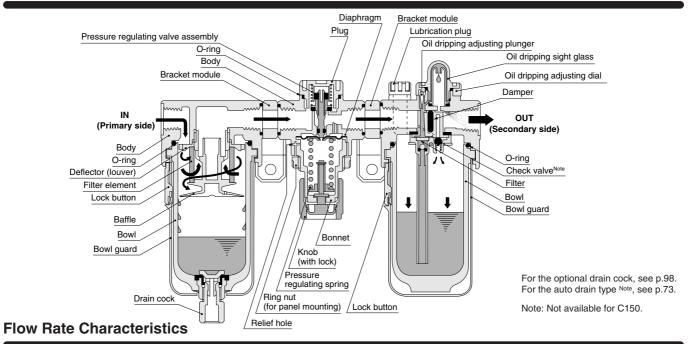
Note: Figure in parentheses ( ) shows mass with bowl guard.

#### **Order Codes**

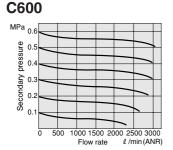


- Notes: 1. For C150 only. Standard for all models other than C150.

  - Available only for C150 with -BG (bowl guard).
     For the specifications and dimensions for the pressure gauge, and pressure gauge with electronic switches, see p.172 and 177~181.



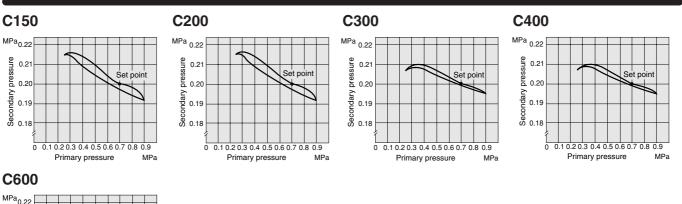
#### C150 C200 C300 C400 press 0. 0.4 0.4 Secondary p 2.0 2.0 1.0 Secondary 1 Secondary 0.2 0. 200 300 400 500 600 700 400 800 ℓ/min(ANR) Flow rate ℓ/min(ANR) Flow rate Flow rate ℓ/min(ANR) ℓ/min(ANR)

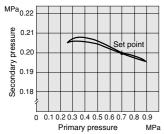


Remark: Graphs show flow rate characteristics when the primary pressure is fixed at 0.7MPa [102psi.].

1MPa=145psi. 1 \( \ell /\text{min=0.0353ft3/min.} \)

#### **Pressure Characteristics**





1MPa=145psi. 1 \( \ell /\text{min} = 0.0353 \text{ft} \( \ell /\text{min} \).

# **MICRO MIST FILTERS**

#### MMF150, MMF300, MMF400

- lacktriangle A 0.01 $\mu$ m element eliminates fine particles and oil, protecting the equipment against breakdowns.
- Easy to attach and remove click-on bowl.
- Cartridge type element simplifies maintenance.
- Drain cock with fitting, and auto drain type drain cock, are optional.



#### **Specifications**

Item	Model	MMF150Note 1	MMF300Note 1	MMF400Note 1		
Media			Air			
Port size	Rc	1/4, 3/8	1/4, 3/8, 1/2	1/4, 3/8, 1/2		
Filtering particle di	iameter $\mu$ m		0.01			
Filtering efficiency	%		99.9999			
Volume of processed airNo	ote 2 \( \ell \) /min [ft³/min] (ANR)	150 [5.3]	300 [10.6]	750 [26.5]		
Maximum operating	pressure MPa [psi.]	0.93 [135]				
Proof pressure	MPa [psi.]	1.47 [213]				
Operating temperature range (a	atmosphere and media) °C [°F]	5~60 [41~140]				
Drain capacity	cc [in.3]	35 [2.14]	65 [3.97]	90 [5.49]		
Mass kg [lb]	Standard	0.41 [0.90]	0.45 [0.99]	0.78 [1.72]		
Mass kg [lb]	Auto drain type	0.51 [1.12]	0.79 [1.74]	0.81 [1.79]		
Body		Zinc die-casting Aluminum die-casting				
Materials	Bowl	Polycarbonate				
	Element type	E-15MM	E-30MM	E-40MM		
Standard attachme	ents	Screw type drain cock, bowl guard				

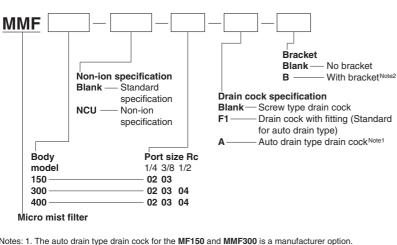
Notes: 1. The body size of the MMF150 is the same as the body size of the 300 series, while the body sizes of the MMF300 and the MMF400 are the sames as the 600 series. 2. Values are for air pressure of 0.7MPa [102psi.].

#### **Symbol**



#### **Order Codes**

# **Inner Construction**

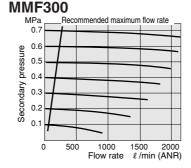


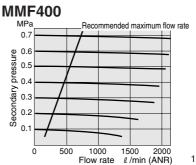
Notes: 1. The auto drain type drain cock for the MF150 and MMF300 is a manufacturer option. 2. For the bracket order codes and dimensions, see p.95 $\sim$ 96.

# IN OUT (Primary side) (Secondary side) Body O-ring Lock button Mist filter element Bowl Bowl guard Drain cock For the optional drain cock, see p.98. For the auto drain type, see p.73.

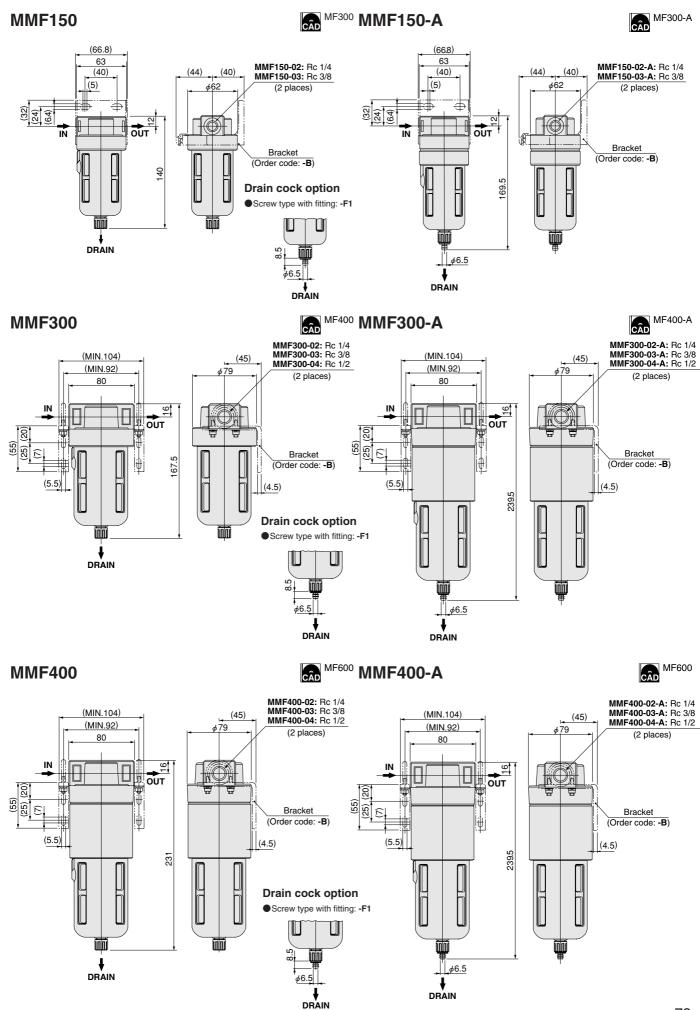
#### Flow Rate Characteristics

#### **MMF150** MPa 0.7 0.6 Secondary pressure 0.5 0.4 0.3 0.1 0 100 200 300 400 500 Flow rate ℓ/min (ANR)





1MPa = 145psi.  $1 \ell / min = 0.0353 ft.^3 / min.$ 



# Highly sensitive pressure balance control inside clean rooms

# STAINLESS REGULATORS

Optimum for carrier gas control in various kinds of solvents and pure water circuits, for blow pressure control, for clean air and gas pressure control used in liquid crystal or semiconductor-related processes, for other food productrelated lines requiring corrosion resistance, and for other non-grease type or non-oil type lines.

Contamination-controlled manufacturing process.

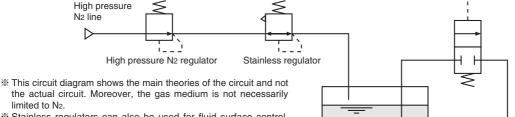
	Outside the clean room		Clean room	Outside the clean room	
Clean room rating		10000 (Washing room)	10000 (Assembly room) 100 (Workbench)		
Manufac- turing process	Rough washing of parts Bat	Special detergent used to completely degrease the parts	Assembly Inspection Double packaging (Mounting base supplied)	Shipping and Packaging pressure gauge Note	

Note: The pressure gauge is just packed in single packaging at outside of the clean room.

- A push-lock mechanism is used in the pressure regulating knob.
- A mounting base for easy mounting is available as an option.
- The part that contacts gas uses SUS316, fluoro resin, or fluoro rubber materials.
- An optional pressure gauge is available.

#### **Application Example**

## ●Pure water, solvent pressurized-supply line



 Stainless regulators can also be used for fluid surface control, including air blowing or gas purging, for improvement of corrosion resistance in general circuits, and for circuits with non-grease type or non-oil type.

# Symbols

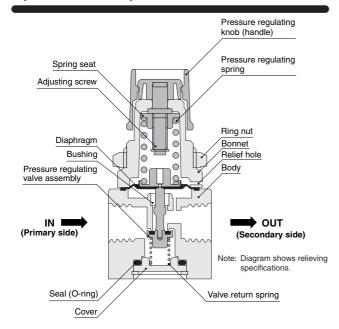




● Non-relief



#### **Operation Principle and Inner Construction**

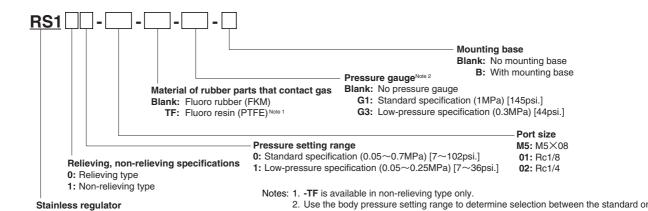


#### **Major Parts and Materials**

Pure water or solvent tank

Air-operated valve

Davida	Matariala
Parts	Materials
Body	SUS316
Pressure regulating knob (handle)	Plastic (ABS)
Bonnet	Plastic (PBT)
Diaphragm	Fluoro rubber (FKM), or fluoro rubber (FKM) with fluoro resin (PTFE) lining
Pressure regulating spring	Piano wire (zinc plated)
Seal	Fluoro rubber (FKM)
Pressure regulating valve assembly	SUS316 +fluoro rubber (FKM), or SUS316 + fluoro rubber (FKM) with fluoro resin (PTFE) lining
Cover	SUS316
Bushing	Fluoro plastic (PTFE)
Valve return spring	SUS316
Adjusting screw	Brass (nickel plated)
Spring seat	Brass (nickel plated)
Plug (supplied)	SUS316
Ring nut	Mild steel (nickel plated)
Mounting base (optional)	SPCC (nickel plated)

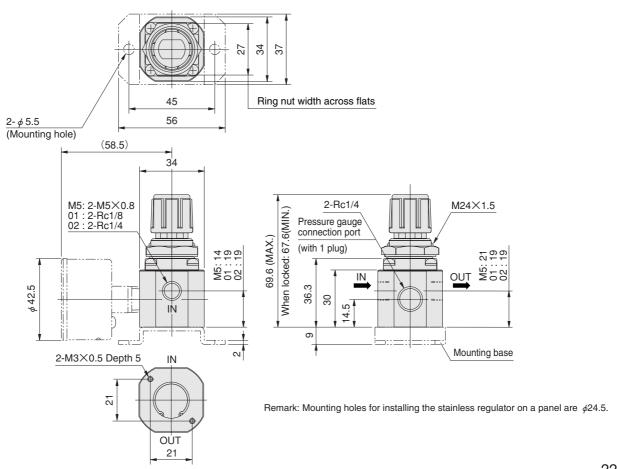


#### **Specifications**

Model		RS1	0	RS11□			
Item		RS100	RS101	RS110	RS111		
Media		Air, nitrogen, carbon	dioxide, helium, argon	Air, nitrogen, oxygen, carbon dioxide, helium, argon			
Operation	type		Diaphra	gm type			
Port size			M5×0.8, R	c1/8, Rc1/4			
Pressure setting range MPa [psi.]		0.05~0.7 [7~102]	0.05~0.25 [7~36]	0.05~0.7 [7~102]	0.05~0.25 [7~36]		
Maximum o	perating pressure MPa [psi.]	0.9 [131]					
Proof pres	ssure MPa [psi.]	1.5 [218]					
Operating to	emperature range °C [°F]	5~60 [41~140]					
Mass	kg [lb.]	0.228 [0.503] (Including body, plug and hexagon nut)					
	Material of valve and diaphragm that contacts gas	Fluoro rubbe	Fluoro rubber only (FKM)		or fluoro plastic (PTFE)		
Optional	Pressure gauge	G1: Standard specification (1MPa)	G3: Low-pressure specification (0.3MPa)	G1: Standard specification (1MPa)	G3: Low-pressure specification (0.3MPa)		
	Mounting base	Base for mounting (mass: 0.035kg) [1.23oz.]					

low-pressure type pressure gauge.

#### **Dimensions of Stainless Regulators (mm)**

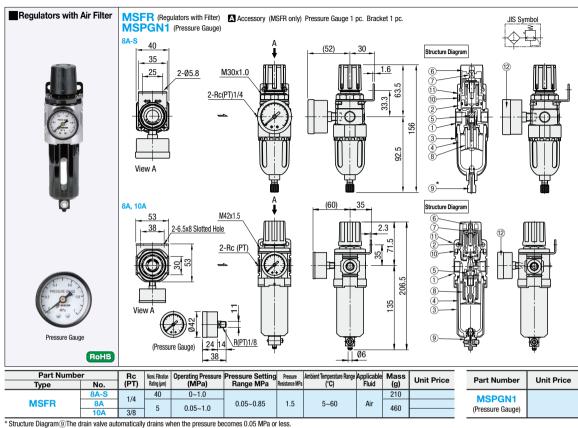


# **Regulators with Air Filter / Lubricator**

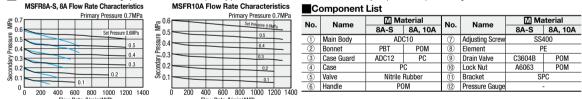
# Air Filters / Regulators for Air / Drain Traps

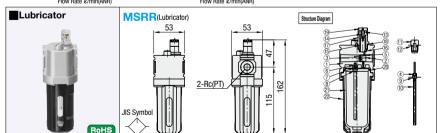
MSAF (Air Filters)

■Air Filters



Characteristic Data This graph shows that when the primary pressure is constant at 0.7 MPa, the secondary set pressure drops according to the flow rate used.





Part Number		L - (DT)	Operating	Pressure	Operating Temp.	Oil Capacity	Min. Dripping	Recommended	Applicable	Mass	Unit Price
Туре	No.	HC(PI)	Pressure (MPa)	Resistance MPa	Range (°C)	(cm <sup>3</sup> )	Flow Rate (£/min)		Fluid	(g)	1 ~ 4 pc(s).
MSRR	8A	1/4	0~1.0	1.5	5~60	55	50	Turbine Oil 1 Type	Air	270	
WISHR	10A	3/8					60	(ISO VG32)		2/0	

#### Component List

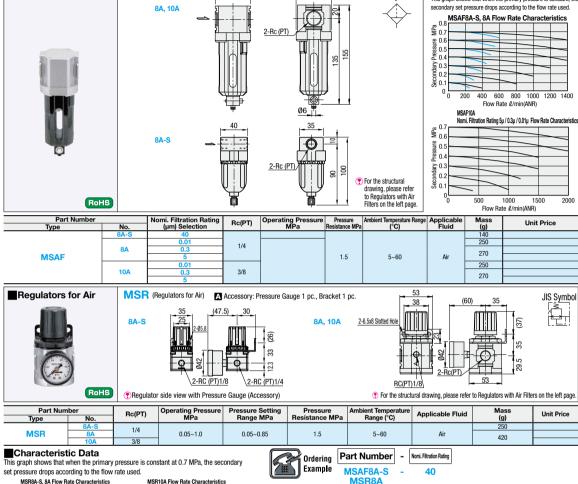
No.	Name	Material	No.	Name	Material	No.	Name	Materia
1	Main Body	ADC10	9	Check Valve Body	C3604	17)	Outer Dome	PC
2	Flow Guide Holder	POM	10	Syphon Tube	PU	18	Outer Dome Gasket	NBR
3	Flow Guide	NBR	11)	Feed Plug	SS400	19	Handle	PC
4	Check Valve #1	SUS303	(12)	Feed Plug Gasket	NBR	20	Case Gasket	NBR
(5)	Holder Gasket	NBR	13	Needle Valve Gasket	NBR		Case	PC
6	Check Valve #2	SUS303	14)	Needle Valve	C3604	22	Case Guard	PC
7	Check Valve Spring	SUS304		Inner Dome	PC			
_	Air Monnie	COCOA	(10)	Inner Dome Cooket	MDD	$\overline{}$		$\overline{}$

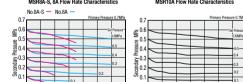


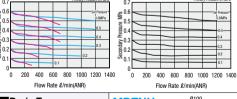


■Characteristic Data

pressure is constant, the secondary set pressure drops according to the flow rate used.

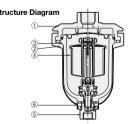




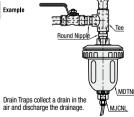












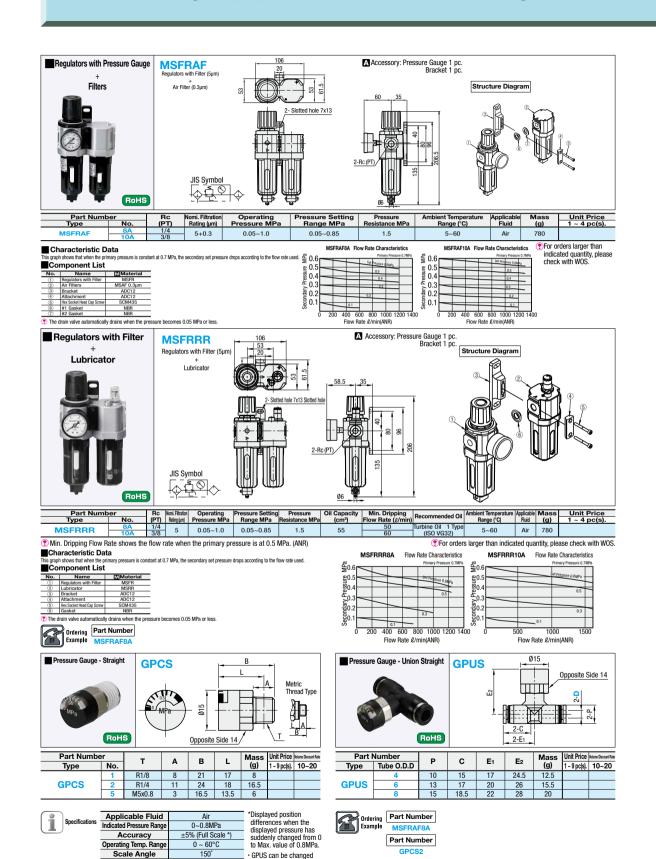
ist		
Name	Material	Sp Sp
	ZDC2	
	ZDC2	
	PC	
oly	-	
	POM	
	POM	

Characteristic Data

Train outlet will open when operating pressure becomes 0.05MPa or less.
Air may leak it float becomes stuck due to foreign objects, etc. In such a case, clean the float. Do not use this product especially at the bottom of the air tank where drain with dirt is collected.

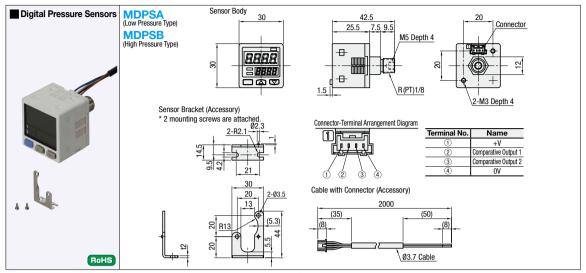
# **Conditioning Equipments / Pressure Gauge**

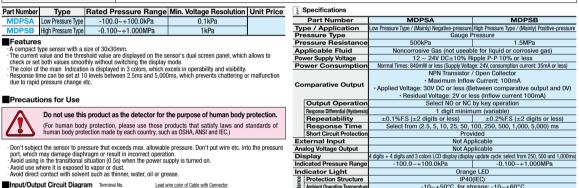
# **Digital Pressure Sensors / Pressure Switches**

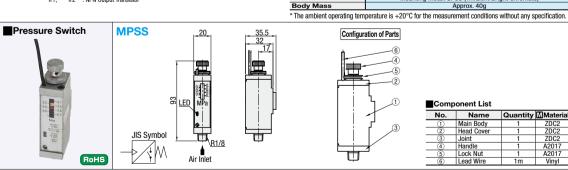


hexagonal part of its body

Brass (Nickel Plating)







ressure Port

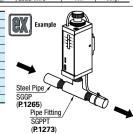


A contact type pressure switch with a built-in lead switch.
 Operating Pressure can be easily set by handle rotating operation. LED display allows easy checking of ON/OFF operation.

100mA MAX

: Zener Diode for Surge Voltage Absorption : NPN Output Transistor

Applicable Fluid Set Pressure (Mpa Operating Temp. Range Lead Switches (Contact Type) Normally Open / LED Lights when ON Lead Wire Length 1m Contact Capacity : 85 ~ 115VAC / 5 ~ 30VDC, 25mA or less



MDPSB

35 ~ 85% RH (However, no dewing and no freezing), for storage: 35 ~ 85% RH (However, no dewing and no freezing), for storage: 35 ~ 85% RH 1,000VAC 1 minute Between Charged parts and Case 50MC or more with 500VDC mega Between Recharger and Case Endurance 10 ~ 500Hz Double Amplitude of 3mm 2 Hours, in X, Y, Z Directions Each

Endurance 100m/s $^2$  (Approx. 10G) 3 times for XYZ direction each within  $\pm 0.5\%$  F.S. within  $\pm 1\%$  F.S.

M5 Tapped +R (PT) 1/8 Threaded

Connector

100m long cable with sectional area of 0.3 square millimeter or more

Case: PBT, LCD Display: Acrylic, Switch: Silicon Rubber

Pressure Port: SUS303 Screw: Brass (Nickel Plating)

Mounting Metal: SPCC (Trivalent Bright Chromate

Approx. 40g