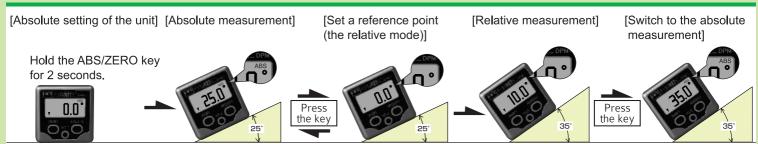
Digital Protractor DPM-1

Set your reference points at any angle.



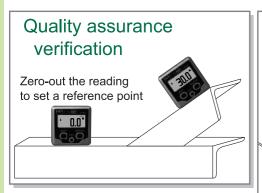
Features

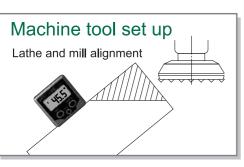
- Two measurement modes convertion
 - ABS mode (absolute measurements)
 - Relative mode (zero-out the reading at any angle as reference points)
- A hold function to lock the reading
- Magnetic base for hands free use on ferrous metal surfaces

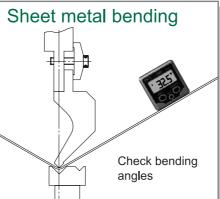


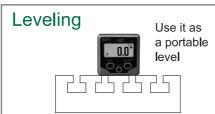
Leveled surface 1

➤ Leveled surface









Specifications

Size / weight	32W x 50.8H x 50.8 L (mm) / 172g
Material	aluminum alloy
Measuring range	±180°
Resolution	0.1°
	$0^{\circ},90^{\circ},180^{\circ}=\pm0.1^{\circ}(\pm1.75$ mm/m)
Accuracy	Angles not listed above
	$=\pm 0.2^{\circ} (\pm 3.5$ mm/m)
Temperature range	0 - 45°C
Power supply	3V CR2032 lithium button cell battery
Battery life	1000 hours
Auto shut-off	After 5 minutes
Protection level	IP54

IOE 東栄工業株式会社

Toei Industrial Co., Ltd. JAPAN

Phone: +81-849-21-9777 FAX: +81-849-921-9776 URL: http://www.toei-kk.co.jp



MINI DIGITAL PROTRACTOR DPM-2

The world's first compact digital protractor for the exclusive use of



sheet metal bending

Displays real-time bend angle and relative measurement

- Features
- Two measurement modes for presicion bending
 - Bending mode for the bending operation and Reference mode as a regular angle meter
- Alternate reference point setting (0.0°) at any angle
- Reading wait time has reduced to 3 seconds (vs 10 sec.)
- Automatic digit inversion for overhead measurements
- Stores the last reading and mode after power-off
- Powerful magnetic base for attachment flexibility

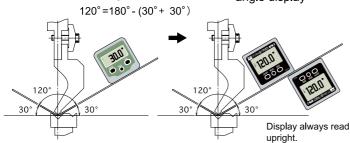
Bend angle mode 180° x2 α (360°)

Unlike ordinal compact protractors widely used today, DPM-2 has a real-time bend angle display capability.



■ DPM-2

Real-time bend angle display

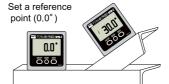


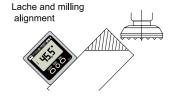
Relative measurement mode 90° x4 (360°)

You can zero-set any position and use it as a normal protractor. Ideal for quality assurance inspection, metal fabrication, or machine tool alignment and such.

■ As a protractor

■ Machine tool set up





Specifications

Model name	DPM-2		
Resolution	0.1°		
Measuring	Bend angle mode	$180^{\circ} \text{ x2 } \alpha \text{ (360}^{\circ} \text{)}$	
range	Reference mode	90° x4 (360°)	
	Pond analo modo	$0^{\circ} \pm 5^{\circ} \cdot 180^{\circ} \pm 5^{\circ} = \pm 0.2^{\circ} (\pm 12' \cdot \pm 3.5 \text{mm/m})$	
Accuracy	Bend angle mode	other angles: $\pm 0.4^{\circ}$ ($\pm 24' \cdot \pm 7$ mm/m)	
(repeatability)	Reference mode	$0^{\circ} \pm 5^{\circ} \cdot 90^{\circ} \pm 5^{\circ} = \pm 0.1^{\circ} (\pm 6' \cdot \pm 1.75 \text{mm/m})$	
	Reference mode	other angles: $\pm 0.2^{\circ}$ ($\pm 12' \cdot \pm 3.5$ mm/m)	
Dimension	57L x 57H x 29W(mm)		
weight/material	220g / aluminum alloy plating		
Temperature range	0°C−40°C		
Protection level	IP50		
Power supply	9V alkaline battery (1 pc., battery life: about 70 hours in continuous service)		
Auto power off	After 5 minutes		
Magnets	Neodymium disk magnets (10 φ : 2kg of pull force, 3 pcs.)		



IDEI 東栄工業株式会社

Toei Industrial Co., Ltd. Japan

Phone: 084-921-9777 / FAX: 084-921-9776 URL: http://www.toei-kk.co.jp

Distributor:



• Precision measurement for machine inspection and leveling

FEATURES

- JIS B7510 standard product
- Special tool steel body (hardened) is lapped and polished
- Sensitivity: 0.02mm/m
- Accuracy of the main bubble
- -Full range of the main bubble : less than \pm 0.5 graduation -Adjacent accuracy : less than 0.2 graduation
- Perpendicularity of sides and bottom: less than 0.015mm/m
- Parallelism of V groove and V groove surface: less than 0.5 graduation
- Parallelism of top and bottom: less than 0.5 graduation
- Flatness of bottom and sides: less than 0.003mm

Order No.	Model No.	Standard (mm)	Dimensions L × W × H (mm)	Weight
160009	SLA-150002	150	150 × 40 × 150	2.8kg
160010	SLA-200002	200	200 × 43 × 200	4.6kg
160011	SLA-250002	250	250 × 45 × 250	7.2kg
160012	SLA-300002	300	300 × 47 × 300	8.8kg

GENERAL PURPOSE SQUARE PRECISION LEVEL



②(計) A級 101V= 0.02MM (4sec) €

ANGLE

LEVELNIC

PRECISION I FVFI

ANGLE

LEVEL

LEVEL

JSE • Bubble tube indicates horizontal and measures small inclinations

• Ideal for machine assembly and general purpose use

FEATURES

• Quality cast iron (FC250) with perfect seasoning and lapped to a fine finish to maintain precision

Sensitivity: 0.02mm/m

Order No.	Model No.	Standard (mm)	Dimensions L × W × H (mm)	Weight
160013	SLW-150002	150	150 × 40 × 150	2.8kg
160014	SLW-200002	200	200 × 43 × 200	4.6kg
160015	SLW-250002	250	250 × 45 × 250	7.2kg
160016	SLW-300002	300	300 × 47 × 300	8.8kg

RACEABILITY



Digital angle measurement. High precision measurement & quick measurement time

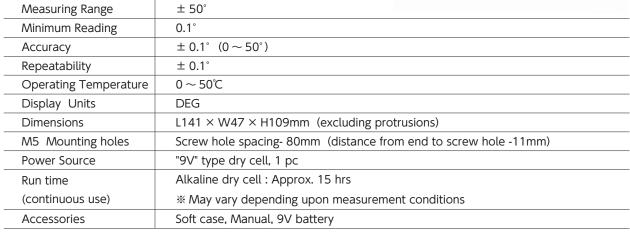
USE

• For angle of tilt measurement

MATERIALS • Body : Aluminum

- FEATURES Digital angle meter is useful tool for every site
 - Slit encoder ensures accuracy and stability
 - Zero setting not required
 - Zero setting function
 - Display hold function
 - Measuring face: V-Groove (2 sides)
 - Vertical sides are magnetic
 - Display unit : DEG





Order No.	Model No.	Weight
010091	DP-50	950g

DIGITAL PROTRACTOR DP-90





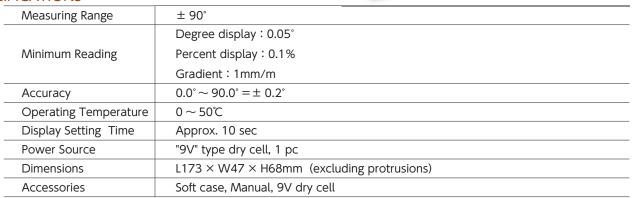
USE

• Angle of tilt measurement

MATERIALS • Body: Aluminum

- FEATURES Wide range of measurement (90°)
 - Automatically reverses display when turned upside down
 - Display options : DEG, mm/m, % slope
 - Notification tones for 0°, 90° and for 0%, 0mm/m
 - Display hold function
 - Measuring surface : V-Groove, with magnet
 - Auto power off function (after 6 min)

SPECIFICATIONS



Order No.	Model No.	Weight
010092	DP-90	550g



ANGLE

LEVELNIC

PRECISION **IFVFI**

ANGLE LEVEL

LEVEL



New product! This two-axis digital inclinometer takes measurements in X and Y direction at same time With 0 cal., 1/2 cal. features, can also be used as a level





Output from sensors can also be displayed or recorded on PC with dedicated software.

USE • Surface plate and machine tool angle of inclination measurement

MATERIAL

- Case: Aluminum • Base: Aluminum alloy
- FEATURES
 - Simultaneously measures angle of inclination in X and Y directions making leveling tasks easier
 - Display is switchable to show only X, only Y, or XY measurements
 - 0-cal. and 1/2 cal. switches allow calibration at the touch of a button.
 - In sensor mode, the measurement range is \pm 9.998° with minimum reading of 0.002° (0-cal. and 1/2 cal. can not be used in this mode) Built in output for display of sensor reading on PC
 - Back-light display
 - Output from sensors can also be displayed or recorded on PC with dedicated software.

SPECIFICATIONS

Measuring range	± 9.99°
Minimum reading	0.01°
Operating temperature	0 ~ 40℃
Accuracy	\pm 0.01° (for measuring range less than \pm 2°) \pm 0.05° (for measuring range greater than \pm 2°)
Repeatability	± 0.01°
XY orthogonal accuracy	1%
Response time (measurement period)	approx. 2.5s
Output signal	Conforms to RS-232C
Power	2x AA cells AC Adapter (3V)
Run time (continuous use)	Alkaline cells approx. 10 hrs. ** may vary depending on measurement conditions
Dimensions	$L88 \times W85 \times H73$ mm

Order No.	Model No.	Weight
№ 010093	DP-10XY	560g

PROTRA

ANGLE

LEVELNIC

PRECISION I FVFI

ANGLE LEVEL

LEVEL

DIGITAL ANGLE GAUGE DP-10S • DP-10D SET





New Products! Wireless 2-axis digital angle gauge with remote display set. Capable of simultaneous X and Y measurements.

illeasureilleilts.	
Model	Sensor:DP-10S Display:DP-10D
Measuring range	± 9.99°
Minimum reading	0.01°
Operating temperature	0 ~ 40℃
Accuracy	\pm 0.01° (for measuring range less than \pm 2°)
	$\pm0.05^{\circ}$ (for measuring range greater than $\pm2^{\circ}$)
Wireless	Bluetooth Class 1
Communication range	30 ∼ 50m
Repeatability	± 0.01°
XY orthogonal accuracy	1%
response time (measurement period)	approx. 2.5s
Output signal	Conforms to RS-232C (DP-10D)
Power	2x AA cells each / AC Adapter (3V)
Run time (continuous use)	DP-10S: approx. 10 hrs. (communicating)
Alkaline cells	approx 4 hrs. (waiting to communicate) DP-10D: About 10 hrs.
Dimensions	DP-10S : L85 × W85 × H73mm
	DP-10D: L145 × W76 × H30mm
Weight	DP-10S : 540g
(Including battery)	DP-10D: 230g

Order No.	Model No.
№ 010094	DP-10S • DP-10D SET



USE • Surface plate and machine tool angle of inclination measurement

MATERIAL

- DP-10S···Case:Aluminum / Base: Aluminum alloy
- DP-10D···Case: ABS

FEATURES

- Simultaneously measures angle of inclination in X and Y directions making leveling tasks easier
- Display is switchable to show only X, only Y, or XY measurements
- 0-cal. and 1/2 cal. switches allow calibration at the touch of a button.
- \bullet In sensor mode, the measurement range is \pm 9.998° with minimum reading of 0.002° (0-cal. and 1/2 cal. can not be used in this mode)0-cal. and 1/2 cal. switches allow calibration at the touch of a button.
- In sensor mode, the measurement range is \pm 9.998° with minimum reading of 0.002° (0-cal. and 1/2 cal. can not be used in this mode) Built in output for display of sensor reading on PC
- Output from sensors can also be displayed or recorded on PC with dedicated software.

DIGITAL LEVEL SENSOR





New Product! Can be used as built in two-axis sensor for OEM equipment.

USE • Sensors for measurement and control of angle of inclination in machine tools, construction machinery, structures, etc.

MATERIAL

• Case: Aluminum

FEATURES

- Simultaneously measures angle of inclination in X and Y directions
- When power applied, angle of inclination is output via RS-232C signal. (Power and output connection via terminal block)
- Output from sensors can also be displayed or recorded on PC with dedicated software.

Measuring Range	± 9.998°
Minimum reading	0.002°
Operating temperature	0 ~ 40℃
Accuracy	\pm 0.01° (for measuring range less than \pm 2°)
	$\pm 0.05^{\circ}$ (for measuring range greater than $\pm 2^{\circ}$)
Repeatability	± 0.01°
XY orthogonal accuracy	1%
response time (measurement period)	approx. 2.5s
Output signal	Conforms to RS-232C
Power	DC9 to 15V (approx 70mA)
Dimensions	L105 × W75 × H53mm



Order No.	Model No.	Weight
№ 010096	DP-10M	270g

ANGLE

LEVELNIC

PRECISION **IFVFI**

ANGLE LEVEL

LEVEL





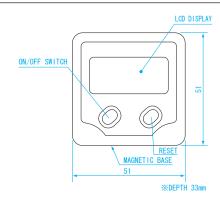


Compact design digital angle meter



DIMENSIONS

Units: mm



- USE For all processes that require precise angle measurement, such as assembly, molding, machining and fixtures.
- MATERIALS Aluminum frame, Plastic face/back, magnet on base
- FEATURES Zero-setting at desired position
 - Auto power off function (after 5 min.)
 - One CR2032 (Lithium) battery included for testing

Order No.	Model No.	Measuring Range	Resolution	Operating Temperature	Accuracy*	Repeatability	Weight
010101	BB-180	± 180.0°	0.1°	5 ~ 45°C	± 0.2°	0.1°	120g

[%] Quantization Error (\pm 1 digit) not included

BEVEL BOX BB-180A







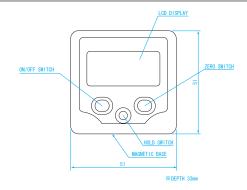
Compact design digital angle meter

Absolute measurement mode stores true horizontal



DIMENSIONS

Units: mm



USE • For all processes that require precise angle measurement, such as assembly, molding, machining and fixtures.

MATERIALS • Body : Aluminum (with magnet on base)

- **FEATURES** Zero setting at desired position
 - Absolute measurement mode stores true horizontal
 - "Hold" button to fix reading on display
 - Auto power off function (after 5 min.)
 - One CR2032 (Lithium) battery included for testing



Order No.	Model No.	Measuring Range	Resolution	Operating Temperature	Accuracy*	Repeatability	Weight
010102	BB-180A	± 180.0°	0.1°	5 ~ 45℃	± 0.2°	0.1°	170g

[※] Quantization Error (± 1 digit) not included

ANGLE

LEVELNIC

PRECISION I FVFI

ANGLE

LEVEL

LEVEL

PROTRA

CTOR



Analog type goniometer with magnetic base



USE • Measurement of inclination angle

MATERIALS

Plastic

FEATURES

- Analog dial easier to read than bubble tube type mete
- With magnetic base to enables measuring horizontal and vertical angle
- Light weight, easy to use

SPECIFICATIONS

 \bullet Measuring range : 0 \sim 90 $^{\circ}$

Graduation : 1

Accuracy: ± 0.5°

er		
	Dimensions	

Order No. Model No. Dimensions (H) \times (W) \times (T) (mm) Weight 011010 LM-90 $95 \times 95 \times 30$ 120g

LEVEL MATE LM-360



Analog type goniometer With magnet for vertical surfaces

USE

- Angle of tilt measurement
- Mechanical assembly, installation
- Setting angles for machine work
- Miscellaneous plumbing work
- Construction and related work

MATERIALS

Plastic

FEATURES

• V groove on bottom, magnet for vertical surface

SPECIFICATIONS

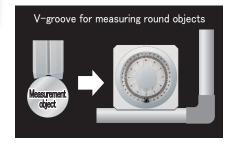
• Measurement range : 0 \sim 360 $^{\circ}$

Graduation: 1°

Reading accuracy: ± 0.5°







LEVELNIC

ANGLE

PRECISION **IFVFI**

ANGLE LEVEL

LEVEL

Order No.	Model No.	Dimensions (H) \times (W) \times (T) (mm)	Weight
011030	LM-360	110 × 110 × 20	140g



Analog dial angle meter





- USE Measurement of inclination angle
- **MATERIALS** Plastic
- FEATURES Analog dial easier to read than bubble tube type meter
 - Light weight and easy to use
- SPECIFICATIONS Measuring Range : $0 \sim 180^{\circ}$

• Graduation: 1° Accuracy: ± 0.5°

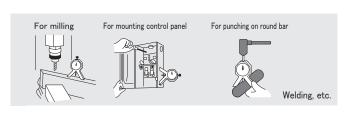
Order No.	Model No.	Dimensions (L) \times (H) \times (W) (mm)	Weight
011000	DSR-ST	182 × 92 × 20	80g
011001	DSR-MG	182 × 92 × 20	90g

LEVEL POINT GAUGE



RACEABILITY





LEVELNIC

ANGLE

PRECISION I FVFI

ANGLE

LEVEL

LEVEL

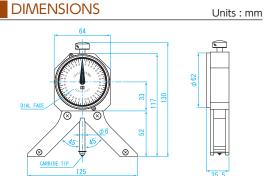
PROTRA CTOR

- USE Measure angle of round bar, or center punch at exact angle
- MATERIALS Body : Aluminum Leg : Steel
- FEATURES One touch direct angle reading
 - You can quickly and accurately measure any angle from horizontal to vertical
 - Punch end is carbide tipped
 - Magnetic feet

SPECIFICATIONS

- \bullet Measuring Range : 0 \sim 360 $^{\circ}$ \bullet Accuracy : within 1 $^{\circ}$
- Applicable diameter for V base : $\phi 20 \sim 100$ mm

inddddion . T	- Applicable didifferent for v base .	Ψ20 100mm	20.0
Order No.	Model No.	Dimensions $(H) \times (W) \times (T) \text{ (mm)}$	Weight
011022	LP-360	130 × 125 × 25	400g





Horizontal, vertical, and 45° measurements in one level Magnetic measuring surface (ALM series)



USE • Horizontal, vertical, and 45° measurements

MATERIAL

Aluminum

FEATURES

- V-grooved measuring surface for convenient measurement on round objects
- Can measure 1/100 and 2/100 gradient.
- Magnifying lens on horizontal bubble tube for easy reading
- ALM type with magne
- With scale on both sides

SPECIFICATIONS

• Horizontal bubble tube Sensitivity:0.35mm/m=0.0201°

Accuracy: ± 1.00 mm/m= ± 0.0573 °

 Vertical bubble tube Sensitivity: 0.50mm/m=0.0286°

Accuracy: ± 1.50 mm/m= ± 0.0859 °

Order No.	Model No.	Туре	Bubble tube type	Length (mm)	Height (mm)	Thickness (mm)	Weight
111200	ALM-150	with magnet	Horizontal	150	56	25	164g
111201	ALM-230	with magnet	Horizontal vertical	230	56	25	220g
111202	ALM-300	with magnet	Horizontal Vertical 45°	300	56	25	340g
111203	ALM-380	with magnet	Horizontal Vertical 45°	380	56	25	380g
111204	ALM-450	with magnet	Horizontal Vertical 45°	450	56	25	410g
111205	ALM-600	with magnet	Horizontal Vertical 45°	600	56	25	500g
111206	ALM-750	with magnet	Horizontal Vertical 45°	750	56	25	630g
111207	ALM-900	with magnet	Horizontal Vertical 45°	900	56	25	770g
111208	ALM-1200	with magnet	Horizontal Vertical 45°	1200	56	25	930g
111209	ALM-1500	with magnet	Horizontal Vertical 45°	1500	56	25	1200g
111210	ALM-1800	with magnet	Horizontal Vertical 45°	1800	56	25	1340g
111211	ALS-150	_	Horizontal	150	56	25	100g
111212	ALS-300	_	Horizontal Vertical 45°	300	56	25	194g
111213	ALS-380	_	Horizontal Vertical 45°	380	56	25	234g
111214	ALS-450	_	Horizontal Vertical 45°	450	56	25	270g
111215	ALS-600	_	Horizontal Vertical 45°	600	56	25	345g
111216	ALS-900	_	Horizontal Vertical 45°	900	56	25	492g
111217	ALS-1200	_	Horizontal Vertical 45°	1200	56	25	622g

ANGLE

LEVELNIC

PRECISION I FVFI

ANGLE LEVEL

LEVEL

For angle measurement

object being

measured

PROTRACTOR No.15





No.19 Graduation on blade

PROTRACTOR No.19



MATERIALS • Stainless steel (SUS420J2)

FEATURES

- Graduation on blade
- With rectangle head
- The blade is firmly set on the center of the protractor by a knurled nut and adjustable to any desired angle for use as a protractor
- Also can measure depth

SPECIFICATIONS

- Protractor size: (H)52mm \times (W)90mm \times (T)1.2mm
- Graduation: 1°
- Maximum angle: 180°
- Accuracy: ± 20 ′
- Blade size : (L)177mm \times (T)1.2mm 150mm scale (Graduation: 0.5mm)

Order No.	Model No.	Weight
008000	PRT-15	80g

MATERIALS

• Stainless steel (SUS420J2)

FEATURES

- Graduation on blade
- Polished finish

SPECIFICATIONS

- Protractor size : ϕ 90mm × (T)1.2mm
- Graduation : 1 Maximum angle: 180°
- Accuracy : ± 20 ′ • Blade size: (L)204mm × (T)1.2mm 100mm scale (Graduation: 1mm)

Order No.	Model No.	Weight
008001	PRT-19	81g

PROTRACTOR No.19



No.19 with two blades

PROTRACTOR No.19



<u>laniminatan hatan hatan</u>

No. 19 Satin finish



MATERIALS LEVELNIC

ANGLE

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ANGLE

LEVEL

LEVEL

PROTRA

CTOR

• Stainless steel (SUS420J2)

PRECISION **FEATURES**

- With 2 blades
- Can measure acute angle down to 10°
- Satin finish

SPECIFICATIONS

- Graduation: 1°
- Maximum angle: 180°
- Accuracy: ± 20 °
- Size: ϕ 90mm \times (T)1.2mm
- Blade size: (L)204 × (T)1.2mm

Order No.	Model No.	Weight
008002	PRT-19SW	110g

MATERIALS

• Stainless steel (SUS420J2)

FEATURES

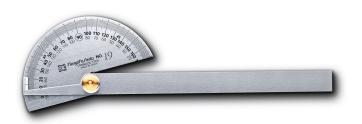
- Graduation on blade
- Satin finish

SPECIFICATIONS

- Graduation: 1
- Maximum angle: 180°
- Accuracy: ± 20 ′
- Size: ϕ 90mm \times (T)1.2mm
- Blade size: (L)204mm × (T)1.2mm 100mm scale (Graduation: 1mm)

Order No.	Model No.	Weight
008003	PRT-19S	81g





MATERIALS

• Stainless steel (SUS420J2)

FEATURES

- Cutout for measuring small angle
- Polished finish

SPECIFICATIONS

ullet Protractor size : ϕ 90mm imes (T)1.2mm

• Graduation: 1 ° Maximum angle: 90° • Accuracy ± 20 '

• Blade: (L)204mm × (T)1.2mm

Order No.	Model No.	Weight
008004	PRT-19A	90g

PROTRACTOR No.182





MATERIALS

• Stainless steel (SUS420J2)

FEATURES

- Protractor blade contains stop for setting a baseline angle and measuring against that set point
- Polished finish

SPECIFICATIONS

• Protractor size : ϕ 90mm × (T)1.2mm

 Graduation: 1° Maximum angle: 180° • Accuracy: ± 20 '

• Blade: (L)204mm × (T)1.2mm

Order No.	Model No.	Weight
008005	PRT-19B	90g

PROTRACTOR No.183





MATERIALS

• Stainless steel (SUS420J2)

FEATURES

• Center lock nut has a built in needle for marking center point

Satin finish

SPECIFICATIONS

• Protractor size : ϕ 90mm × (T)1.2mm

 Graduation: 1 ° Maximum angle: 180° Accuracy: ± 20 ′

• Blade : (L)204mm × (T)1.2mm

Order No.	Model No.	Weight
008182	PRT-182S	155g



MATERIALS

• Stainless steel (SUS420J2)

FEATURES

• With rectangle head

Satin finish

SPECIFICATIONS

• Protractor size: (H)52mm \times (W)90mm \times (T)1.2mm

Graduation: 1°

• Maximum angle: 180°

Accuracy: ± 20 ′ • Blade: (L)204mm × (T)1.2mm

Order No.	Model No.	Weight
008183	PRT-183S	90g

ANGLE

LEVELNIC

PRECISION

ANGLE

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LEVEL

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