## Digital Protractor DPM－1

## Set your reference points at any angle．



## Features

Two measurement modes convertion
－ABS mode（absolute measurements）
－Relative mode（zero－out the reading at any angle as reference points）
A hold function to lock the reading
－Magnetic base for hands free use on ferrous metal surfaces


[^0]
## MINI DIGITAL PROTRACTOR

The world＇s first compact digital protractor for the exclusive use of


## sheet metal bending

Displays real－time bend angle and relative measurement

## Features

－Two measurement modes for presicion bending
－Bending mode for the bending operation and Reference mode as a regular angle meter
－Alternate reference point setting（ $0.0^{\circ}$ ）at any angle
－Reading wait time has reduced to 3 seconds（vs 10 sec．）
－Automatic digit inversion for overhead measurements
－Stores the last reading and mode after power－off
－Powerful magnetic base for attachment flexibility

## Bend angle mode $180^{\circ} \times 2 \alpha\left(360^{\circ}\right)$

Unlike ordinal compact protractors widely used today， DPM－2 has a real－time bend angle display capability．
－Common protractor
Requires simulated calculation for desired bevel angle

$$
120^{\circ}=180^{\circ}-\left(30^{\circ}+30^{\circ}\right)
$$



## Relative measurement mode $90^{\circ} \mathbf{x 4}\left(360^{\circ}\right)$

You can zero－set any position and use it as a normal protractor． Ideal for quality assurance inspection，metal fabrication，or machine tool alignment and such．
$\square$ As a protractor $\quad$ Machine tool set up


## Specifications

| Model name | $\mathrm{DPM}-2$ |  |
| :--- | :--- | :--- |
| Resolution | $0.1^{\circ}$ |  |
| Measuring <br> range | Bend angle mode $180^{\circ} \times 2 \alpha\left(360^{\circ}\right)$ |  |
|  | Reference mode | $90^{\circ} \times 4\left(360^{\circ}\right)$ |

## ITOE 東栄工業株式会社

## Toei Industrial Co．，Ltd．Japan

Phone：084－921－9777／FAX：084－921－9776 URL：http：／／www．toei－kk．co．jp

## SQUARE PRECISION LEVEL (JIS CLASS A)

USE • Bubble tube indicates horizontal and measures small inclination - Precision measurement for machine inspection and leveling

## FEATURES

- JIS B7510 standard product
- Special tool steel body (hardened) is lapped and polished
- Sensitivity : $0.02 \mathrm{~mm} / \mathrm{m}$

- Accuracy of the main bubble
-Full range of the main bubble : less than $\pm 0.5$ graduation -Adjacent accuracy : less than 0.2 graduation
- Perpendicularity of sides and bottom : less than $0.015 \mathrm{~mm} / \mathrm{m}$
- Parallelism of $V$ groove and $V$ groove surface : less than 0.5 graduation
- Parallelism of top and bottom : less than 0.5 graduation
- Flatness of bottom and sides : less than 0.003 mm

| Order No. | Model No. | Standard (mm) | Dimensions <br> $L \times W \times H(m m)$ | Weight |
| :---: | :---: | :---: | :---: | :---: |
| 160009 | SLA-150002 | 150 | $150 \times 40 \times 150$ | 2.8 kg |
| 160010 | SLA-200002 | 200 | $200 \times 43 \times 200$ | 4.6 kg |
| 160011 | SLA-250002 | 250 | $250 \times 45 \times 250$ | 7.2 kg |
| 160012 | SLA-300002 | 300 | $300 \times 47 \times 300$ | 8.8 kg |

## GENERAL PURPOSE SQUARE PRECISION LEVEL

USE • Bubble tube indicates horizontal and measures small inclinations

- Ideal for machine assembly and general purpose use

FEATURES

- Quality cast iron (FC250) with perfect seasoning and lapped to a fine finish to maintain precision
- Sensitivity : $0.02 \mathrm{~mm} / \mathrm{m}$

| PROTRA <br> CTOR | Order No. | Model No. | Standard (mm) | Dimensions <br> L $\times$ W $\times H(\mathrm{~mm})$ | Weight |
| :--- | :---: | :---: | :---: | :---: | :---: |

## Digital angle measurement. High precision measurement \& quick measurement time



## DIGITAL PROTRACTOR DP-90

Digital angle measurement. High precision measurement \& quick measurement time

$\square$
$\square$
USE • Angle of tilt measurement
MATERIALS • Body: Aluminum
FEATURES • Wide range of measurement $\left(90^{\circ}\right)$

- Automatically reverses display when turned upside down
- Display options : DEG, mm/m, \% slope
- Notification tones for $0^{\circ}, 90^{\circ}$ and for $0 \%, 0 \mathrm{~mm} / \mathrm{m}$
- Display hold function
- Measuring surface : V-Groove, with magnet
- Auto power off function (after 6 min )


| Measuring Range | $\pm 90^{\circ}$ |
| :--- | :--- |
| Minimum Reading | Degree display: $0.05^{\circ}$ |
|  | Percent display $: 0.1 \%$ <br> Gradient $: 1 \mathrm{~mm} / \mathrm{m}$ |
| Accuracy | $0.0^{\circ} \sim 90.0^{\circ}= \pm 0.2^{\circ}$ |
| Operating Temperature | $0 \sim 50^{\circ} \mathrm{C}$ |
| Display Setting Time | Approx. 10 sec |
| Power Source | "9V" type dry cell, 1 pc |
| Dimensions | L173 $\times$ W47 $\times \mathrm{H68mm}$ (excluding protrusions) |
| Accessories | Soft case, Manual, 9V dry cell |


| Order No. | Model No. | Weight |
| :---: | :---: | :---: |
| 010092 | DP-90 | $550 g$ |

New product! This two-axis digital inclinometer takes measurements in X and Y direction at same time With 0 cal., 1/2 cal. features, can also be used as a level

| Order No. | Model No. | Weight |
| :---: | :---: | :---: |
| $\otimes_{\overline{=w}} 010093$ | DP-10XY | 560 g |

New Products! Wireless 2-axis digital angle gauge with remote display set. Capable of simultaneous X and Y measurements.

| Model | Sensor:DP-10S Display:DP-10D |
| :---: | :---: |
| Measuring range | $\pm 9.99^{\circ}$ |
| Minimum reading | $0.01{ }^{\circ}$ |
| Operating temperature | $0 \sim 40^{\circ} \mathrm{C}$ |
| Accuracy | $\pm 0.01^{\circ}$ (for measuring range less than $\pm 2^{\circ}$ ) <br> $\pm 0.05^{\circ}$ (for measuring range greater than $\pm 2^{\circ}$ ) |
| Wireless | Bluetooth Class 1 |
| Communication range | $30 \sim 50 \mathrm{~m}$ |
| Repeatability | $\pm 0.01^{\circ}$ |
| XY orthogonal accuracy | 1\% |
| response time (measurenert peiot) | approx. 2.5s |
| Output signal | Conforms to RS-232C (DP-10D) |
| Power | 2 x AA cells each / AC Adapter (3V) |
| Run time (continuous use) <br> Alkaline cells | DP-10S: approx. 10 hrs. (communicating) approx 4 hrs. (waiting to communicate) DP-10D : About 10 hrs. |
| Dimensions | $\begin{aligned} & \text { DP-10S : } \mathrm{L} 85 \times \mathrm{W} 85 \times \mathrm{H} 73 \mathrm{~mm} \\ & \mathrm{DP}-10 \mathrm{D}: \mathrm{L} 145 \times \mathrm{W} 76 \times \mathrm{H} 30 \mathrm{~mm} \end{aligned}$ |
| Weight <br> (Including battery) | $\begin{aligned} & \text { DP-10S : 540g } \\ & \text { DP-10D : 230g } \end{aligned}$ |

USE • Surface plate and machine tool angle of inclination measurement

MATERIAL

- DP-10S…Case:Aluminum / Base: Aluminum alloy
- DP-10D $\cdots$ Case: ABS


## FEATURES

| Order No. | Model No. |
| :---: | :---: |
| $\otimes_{\overline{e w}} 010094$ | DP-10S $\cdot$ DP-10D SET |

- Simultaneously measures angle of inclination in $X$ and Y directions making leveling tasks easier
- Display is switchable to show only X, only Y, or XY measurements
- 0 -cal. and $1 / 2$ cal. switches allow calibration at the touch of a button.
- In sensor mode, the measurement range is $\pm 9.998^{\circ}$ with minimum reading of $0.002^{\circ}$ ( 0 -cal. and $1 / 2 \mathrm{cal}$. can not be used in this mode) $0-\mathrm{cal}$. and $1 / 2$ cal. switches allow calibration at the touch of a button.
- In sensor mode, the measurement range is $\pm 9.998^{\circ}$ with minimum reading of $0.002^{\circ}$ ( $0-\mathrm{cal}$. and $1 / 2 \mathrm{cal}$. can not be used in this mode)
Built in output for display of sensor reading on PC
- Output from sensors can also be displayed or recorded on PC with dedicated software.


## DIGITAL LEVEL SENSOR

New Product! Can be used as built in two-axis sensor for OEM equipment.
USE • Sensors for measurement and control of angle of inclination in machine tools, construction machinery, structures, etc.

## MATERIAL

- Case : Aluminum


## FEATURES

- Simultaneously measures angle of inclination in $X$ and $Y$ directions
- When power applied, angle of inclination is output via RS-232C signal. (Power and output connection via terminal block)
- Output from sensors can also be displayed or recorded on PC with dedicated software.

| Measuring Range | $\pm 9.998^{\circ}$ |
| :--- | :--- |
| Minimum reading | $0.002^{\circ}$ |
| Operating temperature | $0 \sim 40^{\circ} \mathrm{C}$ |
| Accuracy | $\pm 0.01^{\circ}$ (for measuring range less than $\pm 2^{\circ}$ ) |
|  | $\pm 0.05^{\circ}$ (for measuring range greater than $\pm 2^{\circ}$ ) |
| Repeatability | $\pm 0.01^{\circ}$ |
| XY orthogonal accuracy | $1 \%$ |
| response ine (measurementperiod) | approx. 2.5 s |
| Output signal | Conforms to RS-232C |
| Power | DC9 to 15 V (approx 70 mA ) |
| Dimensions | $\mathrm{L} 105 \times \mathrm{W} 75 \times \mathrm{H53mm}$ |



ANGLE

LEVEINC

PRECSION
LEVEL
ANGLE
LEVEL

LEVEL

PROTRA
CTOR

| Order No. | Model No. | Weight |
| :---: | :---: | :---: |
| $\otimes_{\overline{=w}} 010096$ | DP-10M | 270 g |



Compact design digital angle meter


DIMENSIONS
Units : mm


USE • For all processes that require precise angle measurement, such as assembly, molding, machining and fixtures.
MATERIALS • Aluminum frame, Plastic face/back, magnet on base
FEATURES • Zero-setting at desired position

- Auto power off function (after 5 min.)
- One CR2032 (Lithium) battery included for testing

| Order No. | Model No. | Measuring Range | Resolution | Operating <br> Temperature | Accuracy* | Repeatability | Weight |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 010101 | BB-180 | $\pm 180.0^{\circ}$ | $0.1^{\circ}$ | $5 \sim 45^{\circ} \mathrm{C}$ | $\pm 0.2^{\circ}$ | $0.1^{\circ}$ | 120 g |

※ Quantization Error ( $\pm 1$ digit ) not included

BEVEL BOX BB-180A


Compact design digital angle meter
$\square$ Absolute measurement mode stores true horizontal
DIMENSIONS
Units : mm

USE • For all processes that require precise angle measurement, such as assembly, molding, machining and fixtures.
MATERIALS • Body : Aluminum (with magnet on base)
FEATURES • Zero setting at desired position

- Absolute measurement mode stores true horizontal
- "Hold" button to fix reading on display
- Auto power off function (after 5 min .)
- One CR2032 (Lithium) battery included for testing
※DEPTH 33 mm


| Order No. | Model No. | Measuring Range | Resolution | Operating <br> Temperature | Accuracy* | Repeatability | Weight |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 010102 | BB-180A | $\pm 180.0^{\circ}$ | $0.1^{\circ}$ | $5 \sim 45^{\circ} \mathrm{C}$ | $\pm 0.2^{\circ}$ | $0.1^{\circ}$ | 170 g |

[^1]Analog type goniometer with magnetic base


USE • Measurement of inclination angle
MATERIALS

- Plastic


## FEATURES

- Analog dial easier to read than bubble tube type meter
- With magnetic base to enables measuring horizontal and vertical angle
- Light weight, easy to use


SPECIFICATIONS

- Measuring range : $0 \sim 90^{\circ}$
- Graduation : $1^{\circ}$
- Accuracy : $\pm 0.5^{\circ}$

| Order No. | Model No. | Dimensions <br> $(H) \times(W) \times(T)(\mathrm{mm})$ | Weight |
| :---: | :---: | :---: | :---: |
| 011010 | $L M-90$ | $95 \times 95 \times 30$ | 120 g |

LEVEL MATE LM-360

## Analog type goniometer

With magnet for vertical surfaces

USE

- Angle of tilt measurement
- Mechanical assembly, installation
- Setting angles for machine work
- Miscellaneous plumbing work
- Construction and related work

MATERIALS


LEVEINC

- Plastic


PRECISION
LEVEL
ANGLE

- V groove on bottom, magnet for vertical surface


## SPECIFICATIONS

- Measurement range : $0 \sim 360^{\circ}$
- Graduation : $1^{\circ}$
- Reading accuracy : $\pm 0.5^{\circ}$

| Order No. | Model No. | Dimensions <br> $(\mathrm{H}) \times(\mathrm{W}) \times(\mathrm{T})(\mathrm{mm})$ | Weight |
| :---: | :---: | :---: | :---: |
| 011030 | LM-360 | $110 \times 110 \times 20$ | 140 g |

## Analog dial angle meter



DSR-MG
(with magnet)
USE • Measurement of inclination angle
MATERIALS • Plastic
FEATURES • Analog dial easier to read than bubble tube type meter

- Light weight and easy to use

SPECIFICATIONS • Measuring Range : $0 \sim 180^{\circ}$

- Graduation : $1^{\circ}$
- Accuracy : $\pm 0.5^{\circ}$

| Order No. | Model No. | Dimensions <br> $(\mathrm{L}) \times(\mathrm{H}) \times(\mathrm{W})(\mathrm{mm})$ | Weight |
| :---: | :---: | :---: | :---: |
| 011000 | DSR-ST | $182 \times 92 \times 20$ | 80 g |
| 011001 | DSR-MG | $182 \times 92 \times 20$ | 90 g |

## LEVEL POINT GAUGE



Horizontal, vertical, and $45^{\circ}$ measurements in one level Magnetic measuring surface (ALM series)

USE • Horizontal, vertical, and $45^{\circ}$ measurements
MATERIAL

- Aluminum

FEATURES

- V-grooved measuring surface for convenient measurement on round objects
- Can measure $1 / 100$ and $2 / 100$ gradient.
- Magnifying lens on horizontal bubble tube for easy reading
- ALM type with magne
- With scale on both sides

SPECIFICATIONS

- Horizontal bubble tube

Sensitivity: $0.35 \mathrm{~mm} / \mathrm{m}=0.0201^{\circ}$
Accuracy: $\pm 1.00 \mathrm{~mm} / \mathrm{m}= \pm 0.0573^{\circ}$

- Vertical bubble tube

Sensitivity: $0.50 \mathrm{~mm} / \mathrm{m}=0.0286^{\circ}$
Accuracy: $\pm 1.50 \mathrm{~mm} / \mathrm{m}= \pm 0.0859^{\circ}$

| Order No. | Model No. | Type | Bubble tube type | Length (mm) | Height (mm) | Thickness (mm) | Weight |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 111200 | ALM-150 | with magnet | Horizontal | 150 | 56 | 25 | 164g |
| 111201 | ALM-230 | with magnet | Horizontal vertical | 230 | 56 | 25 | 220 g |
| 111202 | ALM-300 | with magnet | Horizontal Vertical $45^{\circ}$ | 300 | 56 | 25 | 340g |
| 111203 | ALM-380 | with magnet | Horizontal Vertical $45^{\circ}$ | 380 | 56 | 25 | 380g |
| 111204 | ALM-450 | with magnet | Horizontal Vertical $45^{\circ}$ | 450 | 56 | 25 | 410 g |
| 111205 | ALM-600 | with magnet | Horizontal Vertical $45^{\circ}$ | 600 | 56 | 25 | 500 g |
| 111206 | ALM-750 | with magnet | Horizontal Vertical $45^{\circ}$ | 750 | 56 | 25 | 630 g |
| 111207 | ALM-900 | with magnet | Horizontal Vertical $45^{\circ}$ | 900 | 56 | 25 | 770 g |
| 111208 | ALM-1200 | with magnet | Horizontal Vertical $45^{\circ}$ | 1200 | 56 | 25 | 930 g |
| 111209 | ALM-1500 | with magnet | Horizontal Vertical $45^{\circ}$ | 1500 | 56 | 25 | 1200g |
| 111210 | ALM-1800 | with magnet | Horizontal Vertical $45^{\circ}$ | 1800 | 56 | 25 | 1340g |
| 111211 | ALS-150 | - | Horizontal | 150 | 56 | 25 | 100g |
| 111212 | ALS-300 | - | Horizontal Vertical $45^{\circ}$ | 300 | 56 | 25 | 194g |
| 111213 | ALS-380 | - | Horizontal Vertical $45^{\circ}$ | 380 | 56 | 25 | 234g |
| 111214 | ALS-450 | - | Horizontal Vertical $45^{\circ}$ | 450 | 56 | 25 | 270g |
| 111215 | ALS-600 | - | Horizontal Vertical $45^{\circ}$ | 600 | 56 | 25 | 345 g |
| 111216 | ALS-900 | - | Horizontal Vertical $45^{\circ}$ | 900 | 56 | 25 | 492g |
| 111217 | ALS-1200 | - | Horizontal Vertical $45^{\circ}$ | 1200 | 56 | 25 | 622 g |

ANGLE

LEVEINC
PRECCIION
LEVE
ANGLE
LEVEL
LEVEL
PROTRA CTOR

PROTRACTOR No. 19
raceability

No. 19 Graduation on blade


MATERIALS • Stainless steel (SUS420J2)
FEATURES

- Graduation on blade
- With rectangle head
- The blade is firmly set on the center of the protractor by a knurled nut and adjustable to any desired angle for use as a protractor
- Also can measure depth


## SPECIFICATIONS

- Protractor size: $(\mathrm{H}) 52 \mathrm{~mm} \times(\mathrm{W}) 90 \mathrm{~mm} \times(\mathrm{T}) 1.2 \mathrm{~mm}$
- Graduation : $1^{\circ}$
- Maximum angle : $180^{\circ}$
- Accuracy : $\pm 20$
- Blade size : (L) $177 \mathrm{~mm} \times(\mathrm{T}) 1.2 \mathrm{~mm}$ 150 mm scale ( Graduation: 0.5 mm )

| Order No. | Model No. | Weight |
| :---: | :---: | :---: |
| 008000 | PRT-15 | 80 g |

PROTRACTOR No. 19
I. raceablutr

## No. 19 with two blades



## MATERIALS

- Stainless steel (SUS420J2)


## FEATURES

- With 2 blades
- Can measure acute angle down to $10^{\circ}$
- Satin finish


## SPECIFICATIONS

- Graduation : $1^{\circ}$
- Maximum angle : $180^{\circ}$
- Accuracy : $\pm 20$
- Size: $\phi 90 \mathrm{~mm} \times(\mathrm{T}) 1.2 \mathrm{~mm}$
- Blade size: (L)204 $\times(\mathrm{T}) 1.2 \mathrm{~mm}$

| Order No. | Model No. | Weight |
| :---: | :---: | :---: |
| 008002 | PRT-19SW | 110 g |



MATERIALS

- Stainless steel (SUS420J2)

FEATURES

- Cutout for measuring small angle
- Polished finish

SPECIFICATIONS

- Protractor size : $\phi 90 \mathrm{~mm} \times(\mathrm{T}) 1.2 \mathrm{~mm}$
- Graduation: $1^{\circ}$
- Maximum angle : $90^{\circ}$
- Accuracy $\pm 20$
- Blade : (L) $204 \mathrm{~mm} \times(\mathrm{T}) 1.2 \mathrm{~mm}$

| Order No. | Model No. | Weight |
| :---: | :---: | :---: |
| 008004 | PRT-19A | 90 g |

PROTRACTOR No. 182
(I)
raceability


## MATERIALS

- Stainless steel (SUS420J2)


## FEATURES

- Center lock nut has a built in needle for marking center point
- Satin finish

SPECIFICATIONS

- Protractor size : $\phi 90 \mathrm{~mm} \times(\mathrm{T}) 1.2 \mathrm{~mm}$
- Graduation : $1^{\circ}$
- Maximum angle : $180^{\circ}$
- Accuracy : $\pm 20$ '
- Blade : (L) $204 \mathrm{~mm} \times(\mathrm{T}) 1.2 \mathrm{~mm}$

| Order No. | Model No. | Weight |
| :---: | :---: | :---: |
| 008182 | PRT-182S | 155 g |



## MATERIALS

- Stainless steel (SUS420J2)

FEATURES

- Protractor blade contains stop for setting a baseline angle and measuring against that set point
- Polished finish

SPECIFICATIONS

- Protractor size : $\phi 90 \mathrm{~mm} \times(\mathrm{T}) 1.2 \mathrm{~mm}$
- Graduation : $1^{\circ}$
- Maximum angle : $180^{\circ}$
- Accuracy: $\pm 20$
- Blade : (L) $204 \mathrm{~mm} \times(\mathrm{T}) 1.2 \mathrm{~mm}$

| Order No. | Model No. | Weight |
| :---: | :---: | :---: |
| 008005 | PRT-19B | 90 g |

PROTRACTOR No. 183
I) raceability

- Blade : (L) $204 \mathrm{~mm} \times(\mathrm{T}) 1.2 \mathrm{~mm}$

| Order No. | Model No. | Weight |
| :---: | :---: | :---: |
| 008183 | PRT-183S | 90 g |

MATERIALS

- Stainless steel (SUS420J2)

FEATURES

- With rectangle head
- Satin finish

SPECIFICATIONS

- Protractor size: $(\mathrm{H}) 52 \mathrm{~mm} \times(\mathrm{W}) 90 \mathrm{~mm} \times(\mathrm{T}) 1.2 \mathrm{~mm}$
- Graduation : $1^{\circ}$
- Maximum angle : $180^{\circ}$
- Accuracy: $\pm 20$


ANGLE

LEVEINC

PRECSION
IEVEL

ANGLE
LEVEL

LEVEL

PROTRA
CTOR


[^0]:    TŌE東栄工業株式会社
    Toei Industrial Co．，Ltd．JAPAN
    Phone：＋81－849－21－9777 FAX：＋81－849－921－9776 URL：http：／／www．toei－kk．co．jp

[^1]:    ※ Quantization Error ( $\pm 1$ digit ) not included

