











# Thread Conversion Fittings

L Fixed Type / L Configurable Type



RoHS

Type						Material	Surface Treatment	Max. Operating Pressure	Thread JIS B 0203 R (PT)		
L Fixed			L Configurable						JIS B 0202 G (PF): ISO 228-1 Interchangeable ANSI/ASME B.1.20.1-1983 (NPT)		
Male/Female Threads	Both Ends Male Threads	Both Ends Female Threads	Male/Female Threads	Both Ends Male Threads	Both Ends Female Threads	Steel for General Structure SUS303	Electroless Nickel Plating	20.6MPa			
APMTF	APMMF	APMFF	APMTFL	APMMFL	APMFFL						
APMTS	APMMS	APMFS	APMTSL	APMMSL	APMFSL						
APMTY	APMMY	APMFY	APMTYL	APMMYL	APMFYL						

**Male/Female Threads**

Part Number Type	Thread Shape①	No.	T (PT) G (PF) N (NPT)	Thread Shape②	No.	T (PT) G (PF) N (NPT)	L		B	(C)	d	Unit Price								
							Fixed	1mm Increment				L Fixed Type		L Configurable						
L Fixed Type APMTF APMTS APMTY	T (PT) G (PF) N (NPT)	1	1/8	T (PT) G (PF) N (NPT)	M5	1	15	16-30	13	14.4	4.2									
								2	15	16-30	13	14.4	4.5							
								2	20	21-35	17	19.6	4.5							
								2	25	26-40	17	19.6	6.5							
	L Configurable APMTFL APMTSL APMTYL	N (NPT)	2	1/4	T (PT) G (PF) N (NPT)	M5	1	15	16-30	17	19.6	4.2								
									2	15	16-30	17	19.6	4.5						
									2	20	21-35	17	19.6	6.5						
									2	25	26-40	19	21.9	6.5						

**Both Ends Male Threads**

Part Number Type	Thread Shape①	No.	T (PT) G (PF) N (NPT)	Thread Shape②	No.	T (PT) G (PF) N (NPT)	L		B	(C)	d	Unit Price							
							Fixed	1mm Increment				L Fixed Type		L Configurable					
L Fixed Type APMMF APMMS APMMY	T (PT) G (PF) N (NPT)	1	1/8	T (PT) G (PF) N (NPT)	M5	1	10	11-30	13	14.4	10	7.5	3						
								1	10	11-30	13	14.4	10	4.5					
								1	17	19.6	10	12	4.5						
								1	17	19.6	12	7.5	3						
								1	17	19.6	12	10	4.5						
								1	17	19.6	12	6.5							
	L Configurable APMMFL APMMSL APMMYL	N (NPT)	2	1/4	T (PT) G (PF) N (NPT)	M5	2	10	11-30	17	19.6	12	6.5						
									2	17	19.6	12	6.5						
									2	19	21.9	12	6.5						
									2	19	21.9	13	6.5						
									2	19	21.9	13	9						
									2	24	27.7	13	9						

**Both Ends Female Threads**

Part Number Type	Thread Shape①	No.	T (PT) G (PF) N (NPT)	Thread Shape②	No.	T (PT) G (PF) N (NPT)	L		B	(C)	d	Unit Price							
							Fixed	1mm Increment				L Fixed Type		L Configurable					
L Fixed Type APMFF APMFS APMFY	T (PT) G (PF) N (NPT)	1	1/8	T (PT) G (PF) N (NPT)	M5	1	20	21-35	13	14.4	4.2								
								1	20	21-35	13	14.4	8.2						
								1	17	19.6	17	19.6	8.2						
								1	20	21-35	17	19.6	8.2						
								1	17	19.6	17	19.6	10.9						
								1	19	21.9	17	19.6	10.9						
	L Configurable APMFFL APMFSL APMFYL	N (NPT)	2	1/4	T (PT) G (PF) N (NPT)	M5	2	20	21-35	17	19.6	4.2							
									2	17	19.6	8.2							
									2	25	26-40	17	19.6	8.2					
									2	25	26-40	17	19.6	10.9					
									2	25	26-40	19	21.9	10.9					
									2	25	26-40	19	21.9	10.9					

Ordering Example: Part Number - Thread Shape① - Thread Shape② - L  
 APMTF - T2 - G3 - L20  
 APMMSL - G1 - M5 - L20

# Extension Fittings

L Selectable



RoHS

Type						Material	Surface Treatment	Max. Operating Pressure	Thread JIS B 0203 R (PT)		
Male/Female Threads	Both Ends Male Threads	Both Ends Female Threads	Male/Female Threads	Both Ends Male Threads	Both Ends Female Threads				JIS B 0202 G (PF): ISO 228-1 Interchangeable ANSI/ASME B.1.20.1-1983 (NPT)		
Equal Dia.	Reducing	Equal Dia.	Reducing	Equal Dia.	Reducing	Steel for General Structure SUS303	Black Oxide Electroless Nickel Plating	20.6MPa			
EXTG	EXTGBD	EXMGB		EXFG	EXFGD						
EXTGS	EXTGSD	EXMGS	EXMGSD	EXFGS	EXFGSD						

**Male/Female Threads**

Part Number Type	No.	L Selection	R/Rc (PT) / M (Coarse) T1 / T2	B	(C)	d	Unit Price	
							EXTG	EXTGS
Equal Dia. EXTG EXTGS	1	20 25 30	1/8	14	16.2	4.5		
	2	25 30 35	1/4	19	21.9	6.5		
	3	30 35 40	3/8	24	27.7	9.0		
	4	35 40 45	1/2	27	31.2	10.0		
	5	15 20	M5	8	9.2	2.0		

**Male/Female Threads I.D. d**

T1	d	T1	d
M5	2.0 (3.0)	NPT1/8	4.5
R1/8	4.5	NPT1/4	6.5
R1/4	6.5	NPT3/8	9.0
R3/8	9.0	NPT1/2	10.0
R1/2	10.0		

**Both Ends Male Threads**

Part Number Type	No.	L Selection	R (PT) / M (Coarse) T1 / T2	B	(C)	d	ℓ	Unit Price		
								EXMGB	EXMG	EXMGS
Equal Dia. EXMGB EXMG EXMGS	1	10 15 20	1/8	14	16.2	4.5	10			
	2	10 15 20	1/4	19	21.9	6.5	10			
	3	10 15 20	3/8	24	27.7	9.0	12			
	4	10 15 20	1/2	27	31.2	10.0	17			
	5	5 10 15	M5	8	9.2	3.0	7.5			

**Both Ends Female Threads**

Part Number Type	No.	L Selection	Rc (PT) / M (Coarse) T1 / T2	B	(C)	d	Unit Price	
							EXFGD	EXFGSD
Equal Dia. EXFG EXFGS	1	20 25 30	1/8	14	16.2	8.2		
	2	25 30 35	1/4	19	21.9	10.9		
	3	30 35 40	3/8	24	27.7	14.4		
	4	35 40 45	1/2	27	31.2	18.0		
	5	15 20 25	M5	8	9.2	4.2		

Ordering Example: Part Number - T1 - L  
 EXTG3 - 3 - 30  
 EXTGSD4 - 3 - 40

**90° Elbow Short**

Type: WEJES Material: SUS304W

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**90° Elbow Long**

Type: WEJELS Material: SUS304W

RoHS

**Tees**

Type: WEJTS Material: SUS304W

RoHS

**Caps**

Type: WEJCS Material: SUS304

RoHS

**Flanges**

Type: SGPFRW Material: SS400  
SUTFRW Material: SUS304

RoHS

**Blind Flanges**

Type: SGPFRB Material: SS400  
SUTFRB Material: SUS304

RoHS

Part Number		(D)	L	T	Unit Price	Volume Discount Rate
Type	No.					
WEJES	25A	34	25.4	2.8		
	32A	42.7	31.8	2.8		

For orders larger than indicated quantity, please check with WOS.

Part Number		(D)	L	T	Unit Price	Volume Discount Rate
Type	No.					
WEJELS	15A	21.7	38.1	2.1		
	20A	27.2	38.1	2.1		
	25A	34	38.1	2.8		
	32A	42.7	47.6	2.8		

For orders larger than indicated quantity, please check with WOS.

Part Number		(D)	A	T	Unit Price	Volume Discount Rate
Type	No.					
WEJTS	15A	21.7	25.4	2.1		
	20A	27.2	28.6	2.1		
	25A	34	38.1	2.8		
	32A	42.7	47.6	2.8		

For orders larger than indicated quantity, please check with WOS.

Part Number		(D)	L	T	Unit Price	Volume Discount Rate
Type	No.					
WEJCS	15A	21.7	25.4	2.1		
	20A	27.2	25.4	2.1		
	25A	34	38.1	2.8		
	32A	42.7	38.1	2.8		

For orders larger than indicated quantity, please check with WOS.

Part Number	Type	No.	D	(T)	P.C.D.	d	d1	Applicable Bolt Dia.	SGPFRW		SUTFRW	
									Unit Price	Volume Discount Rate	Unit Price	Volume Discount Rate
SGPFRW SUTFRW	10A	90	12	65	15	17.8	M12					
	15A	95	12	70	15	22.2	M12					
	20A	100	14	75	15	27.7	M12					
	25A	125	14	90	19	34.5	M16					

For orders larger than indicated quantity, please check with WOS.

Part Number	Type	No.	D	(T)	P.C.D.	d	Applicable Bolt Dia.	SGPFRB		SUTFRB	
								Unit Price	Volume Discount Rate	Unit Price	Volume Discount Rate
SGPFRB SUTFRB	10A	90	12	65	15	M12					
	15A	95	12	70	15	M12					
	20A	100	14	75	15	M12					
	25A	125	14	90	19	M16					

For orders larger than indicated quantity, please check with WOS.

Ordering Example: Part Number **WEJES25A**

Application	Main Pipe	Main Pipe Fittings	Operating Temp.	Max. Operating Pressure	Tensile Yield Strength
Tap Water	Unplasticized Poly (Vinyl Chloride) (PVC-U) Pipes VP for Tap Water	TS Fittings	Ambient Temperature (5~35°C)	0.75MPa (Static Water)	45MPa or more (For 23°C)
Force-feed	Unplasticized Poly (Vinyl Chloride) (PVC-U) Pipes VP	TS Fittings		1.0MPa (Static Water + Water Impact Resistance)	
Water Supply	Unplasticized Poly (Vinyl Chloride) (PVC-U) Pipes HI-VP for Tap Water Impact Resistance	HI Fittings		0.75MPa (Static Water)	40MPa or more (For 23°C)

(CAUTION) 1. Operating temperature and pressure may vary depending on the type of fittings and conjugation methods.  
2. Note that the faster the flow within pipes, the higher the pressure of water is. Keep the flow rate under 2m/s as a principle.  
3. PVC pipes will expand/contract by temperature variations, and exposed plumbing of the pipes require treatments to take this in consideration.

Characteristics	Item	Unit	VP Pipes / TS Fittings	HI - VP Pipes / HI Fittings	Testing Method
Physical Properties	Color	-	Gray	Blue Gray	-
	Specific Gravity	-	1.43	1.4	JIS K 7112 Density Gradient Centrifugation 20°C
	Hardness	Rockwell R	115	115	ASTM D 785 20°C
	Moisture Absorption Ratio	For a week in ambient temperature mg/cm <sup>2</sup>	0.15 or lower	0.15 or lower	-
Mechanical Properties	Tensile Strength	MPa (kgf/cm <sup>2</sup> )	49-54 (500-550)	49-52 (500-530)	JIS K6742 23°C and other
	Young's Modulus	MPa (kgf/cm <sup>2</sup> )	2942 (3x10000)	2942 (3x10000)	JIS K7113 20°C
	Tensile Elongation at Breakage	%	50-150	50-150	JIS K6741 23°C
	Flexural Strength	MPa (kgf/cm <sup>2</sup> )	78.5-98.1 (800-1000)	78.5-98.1 (800-1000)	JIS K 7203 20°C 65%RH
	Elastic Modulus	MPa (kgf/cm <sup>2</sup> )	2746 (2.8x10000)	2746 (2.8x10000)	JIS K 7203 20°C 65%RH
	Compression Strength	MPa (kgf/cm <sup>2</sup> )	69 (700)	64 (650)	JIS K 7208 20°C 65%RH
	Poisson Ratio	-	0.35-0.4	0.35-0.4	-
	Charpy Impact Strength	kJ/m <sup>2</sup> (kgf·cm/cm <sup>2</sup> )	6.9-9.8 (7-10)	17.7 or more	-
Thermal Characteristics	Vicat Softening Temperature	°C	76 or more	76 or more	JIS K6742
	Linear Thermal Expansion Coefficient	1/°C	6-8x10-5	6-8x10-5	-
	Specific Heat	J (kg·K) (cal/g·°C)	1.05x1000 (0.25)	1.05x1000 (0.25)	-
	Heat Transfer Coefficient	W (m·K) (kcal/m·h·°C)	0.15 (0.13)	0.15 (0.13)	DIN 8061
Electrical Characteristics	Combustibility	-	Self-Extinguishing	Self-Extinguishing	-
	Withstanding Voltage	kV/mm	40 or more	40 or more	-
	Specific Volume Resistivity	Ω·cm	5.3x10 <sup>15</sup>	5.3x10 <sup>15</sup>	30°C 65%RH
	Dielectric Constant 60Hz	-	3.2	3.2	30°C 55%RH
	Dielectric Constant 1000 Hz	-	3.1	3.1	-
	Dielectric Constant 1000000 Hz	-	3	3	-
	Power Factor 60Hz	100	1.18	1.18	30°C 55%RH
	Power Factor 1000 Hz	100	1.91	1.91	-
Power Factor 1000000 Hz	100	1.72	1.72	-	

Listed Values are for reference, not guaranteed.

Nominal	d1	Tolerance of d1	D - D1	Tolerance of D - D1	I/T	L1	d (min.)	t (min.)
13	18.4	±0.2	24	-0.6	1/30	26	13	2.7
16	22.4	±0.2	29	-0.7	1/34	30	16	2.7
20	26.45	±0.2	33	-0.8	1/34	35	20	3.2
25	32.55	±0.25	40	-1.0	1/34	40	25	3.6
30	38.6	±0.25	46	-1.0	1/34	44	31	3.6

**How to Cut Off**

- By Electric Circular Saw
- By Disk Sander
- By PVC Pipe Saw

Cut perpendicular to axis of pipe, using cut line as a guide.

**How to Bond**

- Cleaning
- Applying Adhesive
- Insertion
- Completed

Clean the inside of fittings and outer surface of insertion part with dry cloth.  
Apply adhesive evenly with the inside of fittings, and then outer surface of insertion part in circular order.  
Insert the pipe into the fitting up to the marking line in one stroke after applying adhesive, and hold it for 30 seconds or more.  
Wipe off extra adhesive immediately, and prevent excessive pressure on the junction.





# Plumbing Terminals

Note that, for some of the types shown here, order might be unable to be received by the MISUMI Indonesia offices.

# Tapered Screw Plugs

**Flanged**

Type	Material	Surface Treatment	Accessory	Max. Operating Pressure
BTLF	S45C	Trivalent Chromate	Hex Socket Head Cap Screw (Stainless Steel)	20.6MPa
BTLFA	A5052	-	4 pcs.	1MPa
BTLFC	Free-Cutting Brass	-	-	6.9MPa
BTLFS	SUS304	-	-	20.6MPa

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Part Number	Type	No.	Rc (PT)		H	D	T	L	P	d	d1	h	Included Screw (4 pcs.)	Unit Price			
			Q											BTLF	BTLFA	BTLFC	BTLFS
BTLF BTLFA BTLFC BTLFS	1	1/8	35	15	7	20	25	4.5	8	4.4	SCB4-10						
	2	1/4	50	25	8	30	38	5.5	9.5	5.4	SCB5-10						
	3	3/8	65	35	10	45	50	6.6	11	6.5	SCB6-12						
	4	1/2															

**Hex**

Type	Material	Surface Treatment	Accessory	Max. Operating Pressure
BTLH	S45C	Trivalent Chromate	Hex Nut	20.6MPa
BTLHA	A5052	-	1 pc.	1MPa
BTLHC	Free-Cutting Brass	-	-	6.9MPa
BTLHS	SUS304	-	-	20.6MPa

RoHS

\* Mx. pressure of No. 5 / 5-S is less than 1MPa.

Part Number	Type	No.	Rc (PT)		B	(C)	MxP	L	T	Included Nut t	Unit Price			
			Q								BTLH	BTLHA	BTLHC	BTLHS
Standard BTLH BTLHA BTLHC BTLHS	1	1/8	24	26.8	16x2.0	30	5	8						
	2	1/4	46	50.9	30x3.5	45	8	15						
	3	3/8	46	50.9	30x3.5	45	8	15						
	4	1/2	55	60.8	36x4	60	10	18						
	5	M5	24	26.8	16x2.0	30	5	8						

Part Number	Type	No.	Rc (PT)		B	(C)	MxP	L	T	Included Nut t	Unit Price		
			Q								BTLH	BTLHC	BTLHS
L Short BTLH BTLHC BTLHS	1-S	1/8	22	25.4	16x1.5	16	5	7					
	2-S	1/4	27	31.2	20x1.5	22	5	7					
	3-S	3/8	32	36.9	24x1.5	26	8	10					
	4-S	1/2	36	41.6	30x1.5	31	8	10					
	5-S	M5	19	21.9	12x1.5	15	5	7					

**Fully Thread**

Type	Material	Surface Treatment	Accessory	Max. Operating Pressure
BTLR	S45C	Trivalent Chromate	Hex Nut	20.6MPa
BTLRA	A5052	-	2 pcs.	1MPa
BTLRC	Free-Cutting Brass	-	-	6.9MPa
BTLRS	SUS304	-	-	20.6MPa

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\*NPT\* Tips have steps for identification on NPT side.

Part Number	Type	No.	Rc (PT)		M (Coarse)	L	Included Nut			Unit Price			
			Q1	Q2			t	B	(C)	BTLR	BTLRA	BTLRC	BTLRS
BTLR BTLRA BTLRC BTLRS	1	1/8			16	30	8	24	26.8				
	1-1N	1/8		NPT1/8	16	30	8	24	26.8				
	2	1/4			30	45	15	46	50.9				
	3	3/8			30	45	15	46	50.9				
4	1/2			36	60	18	55	60.8					

Ordering Example

Part Number

BTLF3  
BTLH1-S

Example

Sheet Metal

BTLR

Can be positioned freely because it has no shoulder.

Type		Material	Hardness	Surface Treatment
Without Thread Coating	Thread Coated Type			
MSWT	MSWTK	SCM435	32~42HRC	Black Oxide
MSWTM	MSWTMK	SCM435		Electroless Nickel Plating
MSWTS	MSWTSK	SUSXM7	-	-
MSWTP	-	PEEK	-	-

RoHS

Allowable temperature for Thread Coated Type is 150°C.

Gauge diameter at the position a is a theoretical value. For No. J, S, 1, actual maximum screw diameter may be smaller due to end chamfering.

Thread: JIS B0203 R (PT)

Part Number	Type	No.	D	a	L	B	t	R (PT)
(Without Thread Coating) MSWT (Thread Coated Type) MSWTK MSWTM MSWTMK MSWTS MSWTSK MSWTP	*S	7.779	0.47	6.4	4 <sup>+0.03</sup> <sub>-0.032</sub>	3.1		
	1	9.728	0.45 (1.5)	7 (8)	5	3.5 (5)	1/8	
	2	13.157	0.7 (1.8)	8.9 (11)	6	4.5 (7.6)	1/4	
	3	16.662	0.7 (2.0)	10 (12)	8	5 (8)	3/8	
	4	20.955		12	10	6	1/2	
	6	26.441	0.9	14	14	7	3/4	
	8	33.249	1.1	16.5	17	9	1	

\* S of MSWT is an ANSI standard screw. For installation, use hex key wrench 5/32 inch. J of MSWT is a JIS standard screw. Dimensions in ( ) are for MSWTP.

No.	MSWTM		MSWTS		MSWTP	
	Unit Price	Volume Discount Rate	Unit Price	Volume Discount Rate	Unit Price	Volume Discount Rate
*J						
*S						
1						
2						
3						
4						
6						
8						

For orders larger than indicated quantity, please check with WOS.

No.	MSWTK		MSWTMK		MSWTSK	
	Unit Price	Volume Discount Rate	Unit Price	Volume Discount Rate	Unit Price	Volume Discount Rate
1						
2						
3						
4						
6						
8						

For orders larger than indicated quantity, please check with WOS.

Ordering Example

Part Number

MSWTJ  
MSWTSK3





# Stainless Steel Pipe Fittings

For tightening procedure and structure of fittings, and applicable pipe specification, refer to P.1300.

**Stainless Steel Pipe Fittings**  
Female Threaded Union

**SKUF**

Material: SUS316

Part Number	R (PT)	T	L	B	C	F	E	H	Square Nut H	Unit Price	Volume Discount Rate
Type	D	T Selection	R (PT)							1 ~ 9 pc(s)	10 ~ 30 pcs.
SKUF	4	1	1/8	34.8	11	17.8	15.3	3.5	27.5	14	14
		2	1/4	35.8	13	17.8	15.3	3.5	28.5	14	17
	6	1	1/8	34.9	11	17.9	15.4	5	27.5	14	14
		2	1/4	35.9	13	17.9	15.4	5	28.5	14	17
	8	3	3/8	37.9	14	17.9	15.4	5	30.5	14	22
		2	1/4	36.8	13	18.8	16.8	6	29	15.87	17
	10	3	3/8	38.8	14	18.8	16.8	6	31	15.87	22
		2	1/4	37.8	13	19.8	17.8	8	30	19	17
	12	3	3/8	39.8	14	19.8	17.8	8	32	19	22
		3	3/8	42.8	14	22.8	22.8	10	32	23	22

**Stainless Steel Pipe Fittings**  
Male Threaded Adapters

**SKMA**

Material: SUS316

Part Number	R (PT)	T	L	E	B	ℓ1	H	Unit Price	Volume Discount Rate
Type	D	T Selection	R (PT)					1 ~ 9 pc(s)	10 ~ 30 pcs.
SKMA	4	1	1/8	30.5	2.5	9	18	10	
		1	1/8	34	3	10	19	12	
	6	2	1/4	39	3	13	19	14	
		1	1/8	34	6	10	19	14	
	8	2	1/4	34	6	12	18	14	
		3	3/8	40	6	14	19	17	
	10	2	1/4	44	8	13	24	14	
		3	3/8	45	8	14	24	17	
	12	3	3/8	49	10	14	28	17	

**Stainless Steel Pipe Fittings**  
Ferrule Sets

**SKFPK**

Material: SUS316

Part Number	Unit Price	Volume Discount Rate	
Type	D	1 ~ 9 Set(s)	10 ~ 30 Sets
SKFPK	3.18 (1/8 inch)		
	4		
	6		
	6.35 (1/4 inch)		
	8		
	9.53 (3/8 inch)		
	10		
	12		
	12.7 (1/2 inch)		

**Features and Structure of Fittings**

A stainless steel pipe fitting is composed of a main body, a front ferrule, a back ferrule and a nut.  
Operating temperature range of Stainless Steel Pipe Fitting is -196 ~ 600°C.

Components Figure

**Allowable Operating Pressure by Thickness of Stainless Steel Pipe (MPa)**

Pipe O.D. (mm)	Thickness (mm)			
	0.5	1.0	1.5	2.0
4	30.7	61.5	-	-
6	-	41.0	61.5	-
8	-	30.7	46.1	-
10	-	24.6	36.9	-
12	-	20.5	30.7	41.0

**Stainless Steel Pipe Fittings**  
Branch Tee Union

**SKUTM**

Material: SUS316

Part Number	R (PT)	T	L	L1	L2	L3	ℓ	B	F	E	H	Unit Price	Volume Discount Rate
Type	D	T Selection	R (PT)									1 ~ 9 pc(s)	10 ~ 30 pcs.
SKUTM	4	1	1/8	21	41	27.8	55.6	20.5	11	15.3	3.5	14	
		1	1/8	21	41	27.9	55.8	20.5	11	15.4	5	14	
	6	2	1/4	23	43	28.9	57.8	21.5	13	15.4	5	14	
		1	1/8	22	44	29.8	59.6	22	11	16.8	6	15.87	
	8	2	1/4	23	44	29.8	59.6	22	13	16.8	6	15.87	
		1	1/8	25	46	30.8	61.6	23	13	17.8	7	19	
	10	2	1/4	25	46	30.8	61.6	23	13	17.8	7	19	
		3	3/8	30	55	38.3	76.6	27.5	14	22.8	9	23	
	12	3	3/8	30	55	38.3	76.6	27.5	14	22.8	9	23	

**Stainless Steel Pipe Fittings**  
Union for Partition

**SKUWE**

Material: SUS316

Part Number	L	B	C	F	E	h	H	ℓ	Installation Hole Dia.	Max. Plate Thickness for Installation	Unit Price	Volume Discount Rate	
Type	D										1 ~ 9 pc(s)	10 ~ 30 pcs.	
SKUWE	4	59.6	28	17.8	15.3	3.5	17	14	45	11.5	13		
	6	59.8	28	17.9	15.4	5	17	14	45	11.5	13		
	8	62.6	29	18.8	16.8	6	17	15.87	47	13.2	13.5		
	10	64.6	30	19.8	17.8	8	22	19	49	16.2	14.5		
	12	3	73.6	32	22.8	22.8	10	26	23	52	19.5	16	

**Tightening Procedure of Fittings**

- Insert the pipe into the fitting until the pipe tip hits the shoulder inside without removing the nut.
- Hand-tighten the nut until the end of its rotation. Put a mark on this position as ○ point.
- Hold the fitting body tightly with a wrench and tighten the nut with another wrench by the rotation shown on the right.

Note: For plastic tube connections, use Insert (SKITK) for tubes together without fail and tighten Ø4 ~ Ø12.7 tubes by 1 1/4 ~ 1 1/2 rotations.

**Stainless Steel Pipe Fittings**  
Plugs

**SKPGK**

Material: SUS316

Part Number	Square Nut H	Unit Price	Volume Discount Rate
Type	D	1 ~ 9 pc(s)	10 ~ 30 pcs.
SKPGK	3.18 (1/8 inch)	12	
	4	14	
	6	14	
	6.35 (1/4 inch)	14	
	8	15.87	
	9.53 (3/8 inch)	19	
	10	19	
	12	23	
12.7 (1/2 inch)	23		

**Example**

SKUWE

**How to Tighten after Removing**

- Be sure to confirm the position of the nut (the standard position for rotation) before loosening it to remove the nut. Make sure that front ferrule is applied at the appropriate position. Make sure that there is no foreign object on the tapered surface, front and rear of the body.
- Insert the pipe all the way until the front ferrule contacts closely, and then tighten the nut by hand. (Insert carefully to avoid the tapered part on the main body being scratched by the pipe end.)
- Tighten a little more past the position before loosening by a wrench.

[Applicable Pipe Specification]

- Applicable Type of Pipe: Stainless Steel Pipe
- Stainless steel pipes (JIS G3459) subject to SUS304TP and SUS316TP for stainless steel pipes.
- O.D. Tolerance: ±0.05mm
- Pipe Surface Hardness: HV190 or less (HRB90 or less)
- Condition of Pipe Surface: Avoid using pipes with defects such as surface roughness and scratches.

**Allowable Operating Pressure by Thickness of Stainless Steel Pipe (MPa) (Inch)**

Pipe O.D. (mm)	Thickness (mm)		
	1.0	1.5	2.0
6.35 (1/4 inch)	38.7	58.1	-
9.53 (3/8 inch)	25.8	38.7	-
12.7 (1/2 inch)	19.3	29.0	38.7

**Ordering Example**

Part Number - T  
SKUF4 - 2  
SKUWE

**Ordering Example**

Part Number  
SKFPK12.7





